

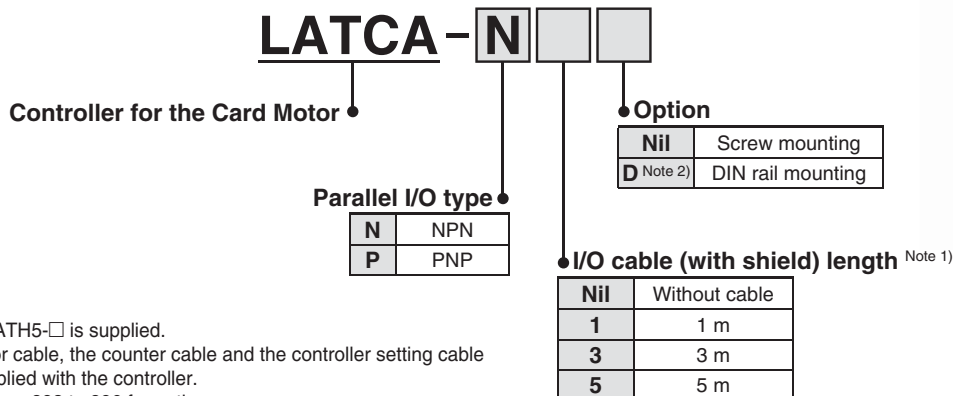
# Card Motor Controller

## (Step Data Input Type/Pulse Input Type)

Series **LATCA**



### How to Order



Note 1) I/O cable LATH5-□ is supplied.  
The actuator cable, the counter cable and the controller setting cable are not supplied with the controller.  
Refer to pages 893 to 896 for options.

Note 2) The DIN rail is not included. If the DIN rail is required, please order separately. (Refer to page 876.)



### Specifications

Model	LATCA	
Setting method Note 1)	Step data input type	Pulse input type
Compatible actuator	Card Motor series LAT3	
Number of axis	1 axis	
Power supply Note 2)	Power supply voltage: 24 VDC $\pm 10\%$ , Current consumption Note 3): Rated 2 A (Peak 3 A), Power consumption Note 3): 48 W (Maximum 72 W)	
Control system	Closed loop	
Movement modes	Positioning operation, Pushing operation	
Number of step data	15 points	4 points
Parallel input	6 inputs (Optically isolated)	
Parallel output	4 outputs (Optically isolated, open collector output)	
Pulse input mode	—	Pulse and direction control mode CW and CCW control mode Quadrature control mode
Pulse signal input maximum frequency	—	100 kHz (Open collector) 200 kHz (Differential)
Position display output Note 4)	A-phase and B-phase pulse signals, RESET signal (NPN open collector output)	
Serial communication	RS485 (Original protocol)	
LED indicator	2 LED's (Green and Red)	
Cooling method	Natural air-cooling	
Operating temperature range	0 to 40°C (No condensation)	
Operating humidity range	90% or less (No condensation)	
Insulation resistance	Between case and FG: 50 M $\Omega$ (500 VDC)	
Weight Note 5)	Screw mounting: 130 g, DIN rail mounting: 150 g	
Controller setting kit Note 6)	LATC-W2	
Setting cable Note 7)	LEC-W2-C, LEC-W2-U (Same cable as included with LEC-W2)	

Note 1) Either the step data input type or pulse input type can be selected after purchase.

Note 2) Do not use a power supply of "inrush current limited" type for the controller.

Note 3) Rated current: Current consumption when continuous thrust is generated. Peak current: Current consumption when maximum instantaneous thrust is generated.

Note 4) Specification for the connection of the separately sold multi-counter (CEU5).

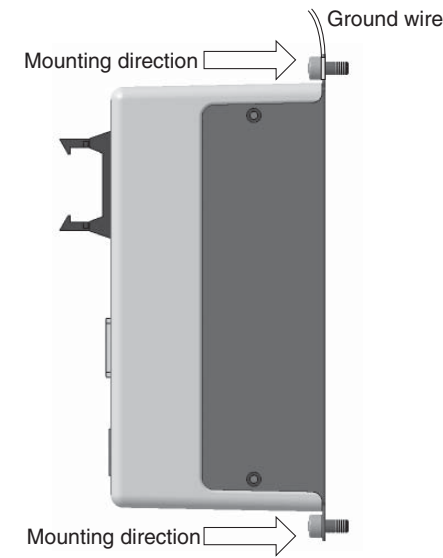
Note 5) Cables are not included.

Note 6) This setting software is not supplied with the controller. Order it separately (Refer to page 896 for details).

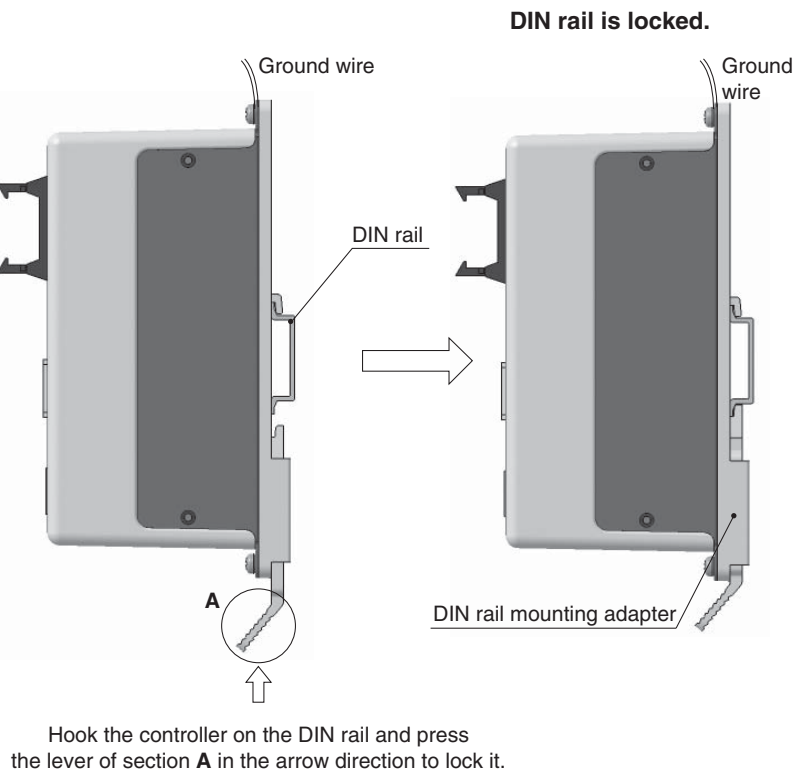
Note 7) Setting cable is included with the controller setting kit.

How to Mount

a) Screw mounting (LATCA-□□)  
(Installation with two M4 screws)

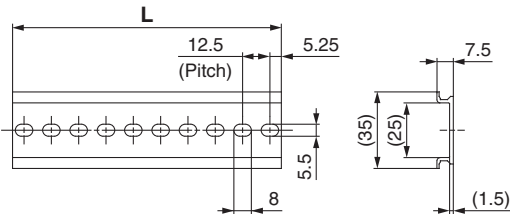


b) DIN rail mounting (LATCA-□□D)  
(Installation with the DIN rail)



DIN rail  
AXT100-DR-□

\*For □, enter a number from the "No." line in the table below.  
Refer to the dimensions on page 877 for the mounting dimensions.



L Dimension

No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
L	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

DIN rail mounting adapter  
LEC-D0 (with 2 mounting screws)

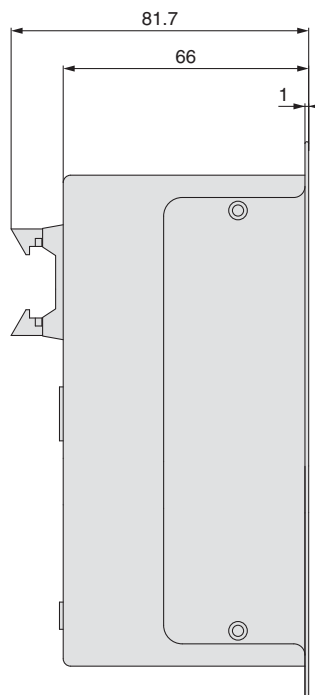
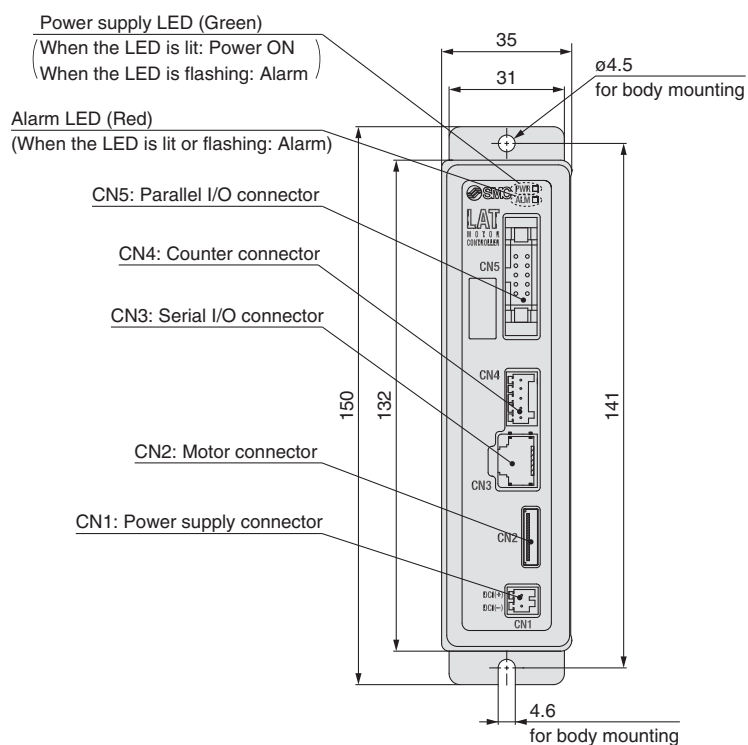
The DIN rail mounting adapter can be retrofitted onto a screw mounting type controller.

LEFS
LEJS
LEJB
LEL
LEM
LEY
LEYG
LES
LESH
LEPY
LEPS
LER
LEH
LEY-X5
11-LEFS
11-LEJS
11-LEJS
25A-
LEC□
LECS□
LECS-T
LECYM
LECYU
Motorless
LAT3

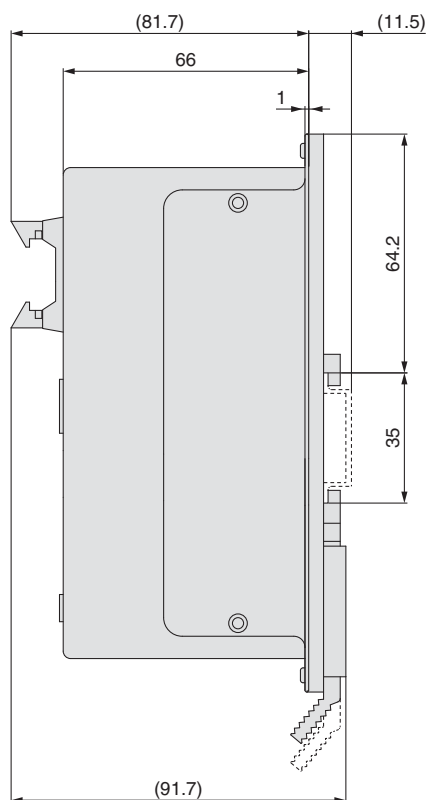
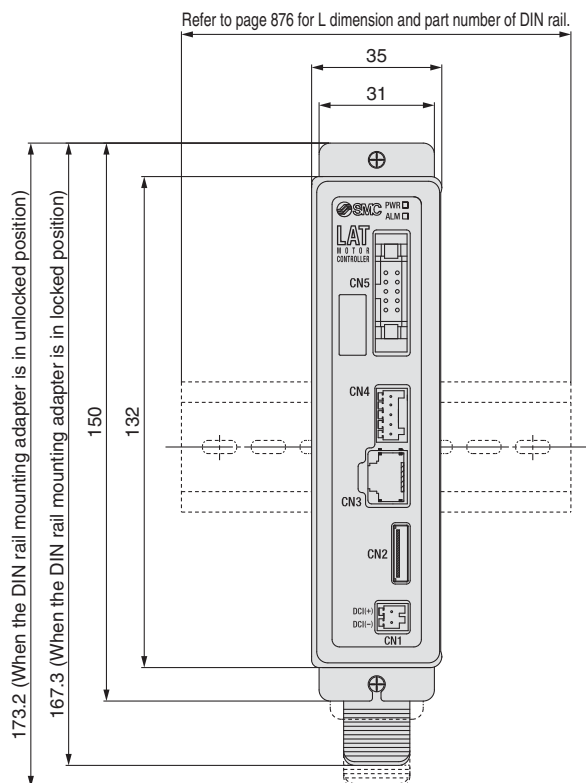
# Series LATCA

## Dimensions

### a) Screw mounting (LATCA-□□)



### b) DIN rail mounting (LATCA-□□D)



Note) When two or more controllers are used,  
the space between the controllers should be  
10 mm or more.

Wiring Example

Power Supply Connector: CN1

\*The power supply plug is an accessory (supplied with the controller).  
Use an AWG20 (0.5 mm<sup>2</sup>) cable for connecting the power supply plug to a 24 VDC power supply.

Power Supply Connector Terminal

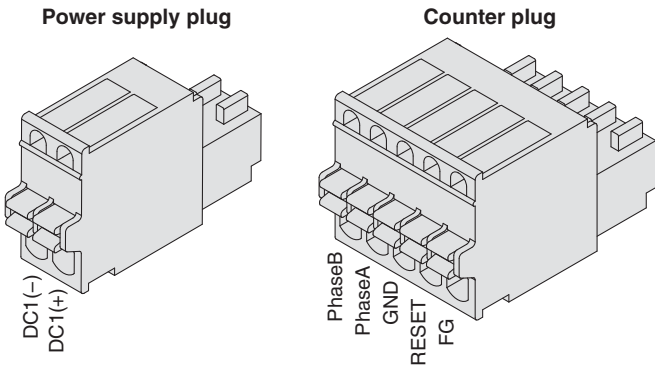
Terminal name	Function	Details
DC1 (-)	Power supply (-)	The negative (-) power supply terminal to the controller. Power (-) is also supplied to the Card Motor via the internal circuit of the controller and actuator cable.
DC1 (+)	Power supply (+)	The positive (+) power supply terminal to the controller. Power (+) is also supplied to the Card Motor via the internal circuit of the controller and actuator cable.

Counter Connector: CN4

\*The counter plug is an accessory (supplied with the controller).  
\*Use the counter cable (LATH3-□) for connecting the counter to the counter plug.

Counter Connector Terminal

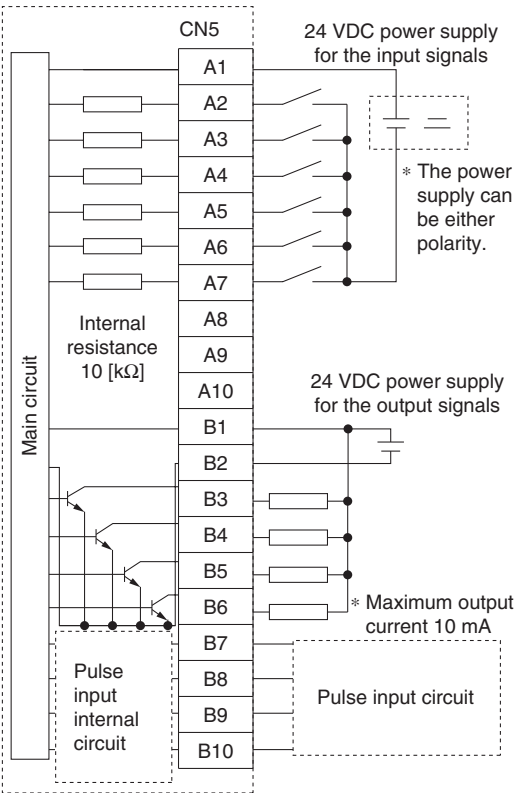
Name	Details	Cable color
PhaseB	Connect to the phase B wire of the counter cable.	White
PhaseA	Connect to the phase A wire of the counter cable.	Red
GND	Connect to the GND wire of the counter cable.	Light gray
RESET	Connect to the Reset wire of the counter cable.	Yellow
FG	Connect to the FG wire of the counter cable.	Green



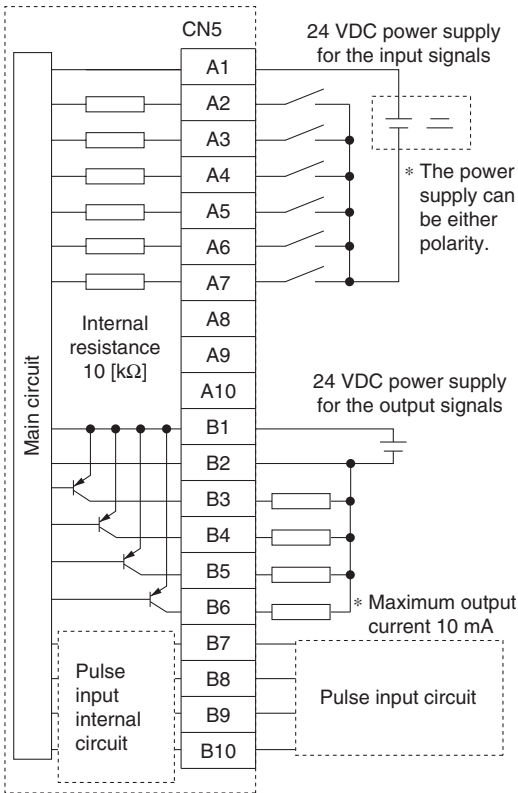
Parallel I/O Connector: CN5

\*Use the I/O cable (LATH5-□) to connect a PLC, etc., to the CN5 parallel I/O connector.  
\*The wiring is specific to the type of parallel I/O (NPN or PNP). Please refer to the wiring diagrams below for correct wiring of NPN and PNP type controllers.

■ NPN



■ PNP



Note) When using the controller by the step data input type, do not wire as there is an internal circuit to use terminals B7 to B10 as the pulse signal input terminals.

- LEFS
- LEJB
- LEJ
- LE
- LEM
- LEY
- LESH
- LEPS
- LER
- LEH
- LEY-X5
- 11-LEFS
- 11-LEJS
- 25A-
- LEC
- LECS-T
- LECYM
- LECYU
- Motorless
- LAT3

Wiring Example

Step Data Input Type

Input/Output Signal

Terminal no.	Input/Output	Function	Details
A1	Input	COM	Connect a 24 VDC power supply for the input signals. (Polarity is reversible)
A2		IN0	Selection of step data number specified by a Bit No. (combinations of IN0 to IN3)
A3		IN1	
A4		IN2	
A5		IN3	
A6		DRIVE	Command to drive the motor
A7		SVON	Command to turn the servo motor ON
A8		NC	Not connected
A9		NC	Not connected
A10		NC	Not connected
B1	Output	DC2 (+)	Connect the 24 V power supply terminal for the output signals.
B2		DC2 (-)	Connect the 0 V power supply terminal for the output signals.
B3		BUSY	ON when the actuator is moving <sup>Note 1)</sup>
B4		ALARM	OFF when an alarm has been generated <sup>Note 2)</sup>
B5		OUT0	Select an output function among BUSY, INP, INFP, INF, AREA A and AREA B. <sup>Note 3)</sup>
B6		OUT1	
B7	Input	NC	Not connected
B8		NC	Not connected
B9		NC	Not connected
B10		NC	Not connected

Note 1) Other output functions can also be assigned to the BUSY output.  
Note 2) This output signal turns ON when power is supplied to the controller, but turns OFF in alarm condition (N.C.).  
Note 3) INP is set as a default for OUT0, and INF for OUT1.

Pulse Input Type

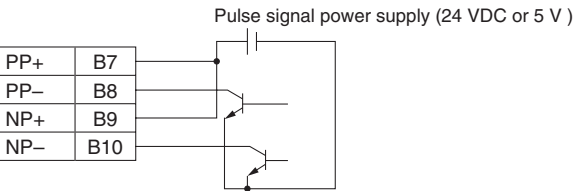
Input/Output Signal

Terminal no.	Input/Output	Function	Details
A1	Input	COM	Connect a 24 VDC power supply for the input signals. (Polarity is reversible)
A2		IN0	Selection of step data number specified by a Bit No. (combinations of IN0 and IN1)
A3		IN1	
A4		SETUP	
A5		CLR	Deviation reset
A6		TL	Instruction to pushing operation
A7		SVON	Command to turn the servo motor ON
A8		NC	Not connected
A9		NC	Not connected
A10		NC	Not connected
B1	Output	DC2 (+)	Connect the 24 V power supply terminal for the output signals.
B2		DC2 (-)	Connect the 0 V power supply terminal for the output signals.
B3		BUSY	ON when the actuator is moving <sup>Note 1)</sup>
B4		ALARM	OFF when an alarm has been generated <sup>Note 2)</sup>
B5		OUT0	Select an output function among BUSY, INP, INFP, INF, AREA A and AREA B. <sup>Note 3)</sup>
B6		OUT1	
B7	Input	PP+	Connect the pulse input signal <sup>Note 4)</sup>
B8		PP-	
B9		NP+	
B10		NP-	

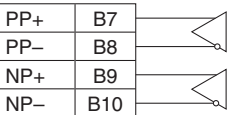
Note 1) Other output functions can also be assigned to the BUSY output.  
Note 2) This output signal turns ON when power is supplied to the controller, but turns OFF in alarm condition (N.C.).  
Note 3) INP is set as a default for OUT0, and INF for OUT1.  
Note 4) The function assignment changes according to the pulse input mode.

Pulse Input Circuit Example

Pulse signal output of positioning unit is open collector output



Pulse signal output of positioning unit is differential output

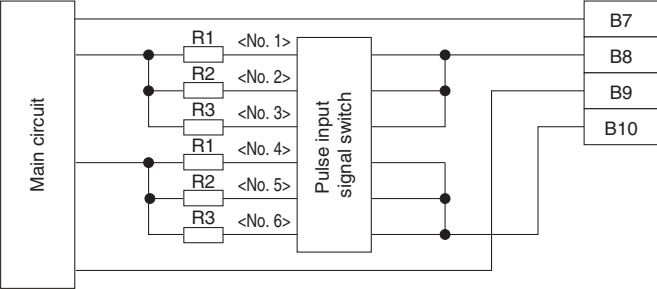


OUT0 and OUT1 Optional Output Functions <sup>Note)</sup>

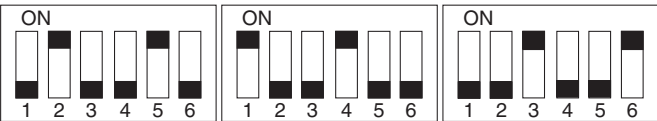
Name	Details
BUSY	ON when the actuator is moving <sup>Note 1)</sup>
INP	ON when the table is within the "INP" output range of the current "Target Position".
INFP	ON when the table is within the positioning repeatability range of the actuator for the current "Target Position".
INF	ON when the pushing force is within the "Threshold Force Value".
AREA A, AREA B	ON when the table is within the set "Area Ranges".

Note) One output function can be selected for each OUT0 and OUT1.

Pulse Input Internal Circuit

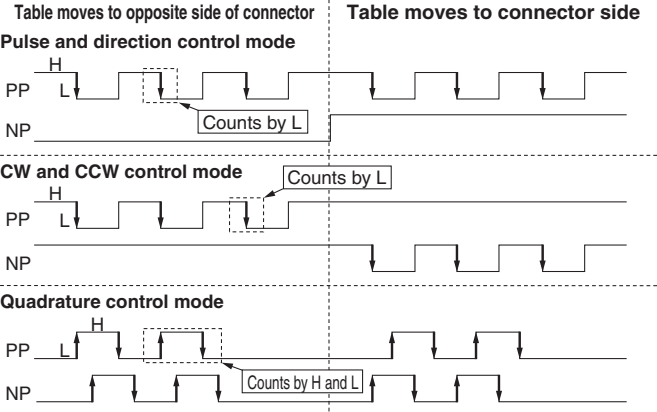


	Signal input method	Pulse input signal power supply voltage	Pulse input signal switch setting	Current limiting resistor R specifications
(a)	Open collector input	24 VDC $\pm 10\%$	No. 2 & No. 5: ON, Others: OFF	R2 = 1.5 k $\Omega$
(b)	collector input	5 VDC $\pm 5\%$	No. 1 & No. 4: ON, Others: OFF	R1 = 220 $\Omega$
(c)	Differential input	—	No. 3 & No. 6: ON, Others: OFF	R3 = 120 $\Omega$

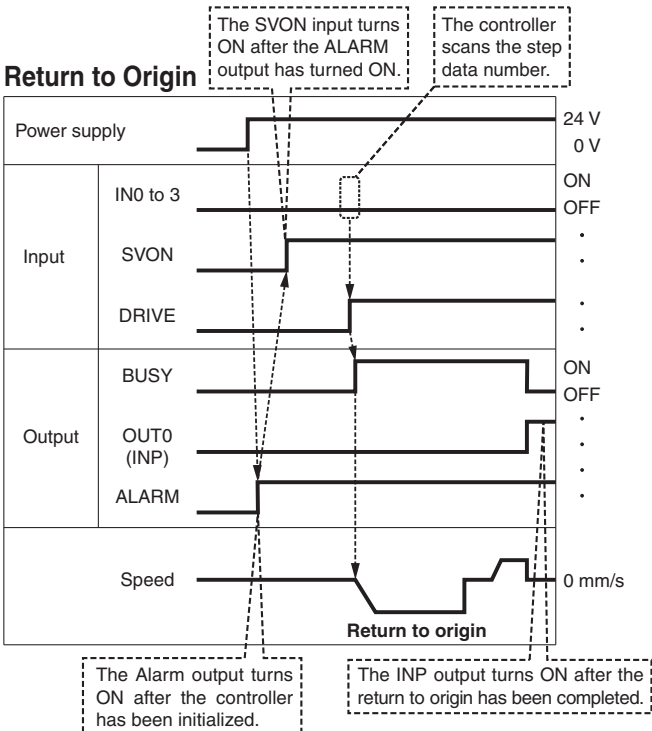


Change the switch in the controller according to the pulse input signal power supply voltage.

Pulse Input Mode



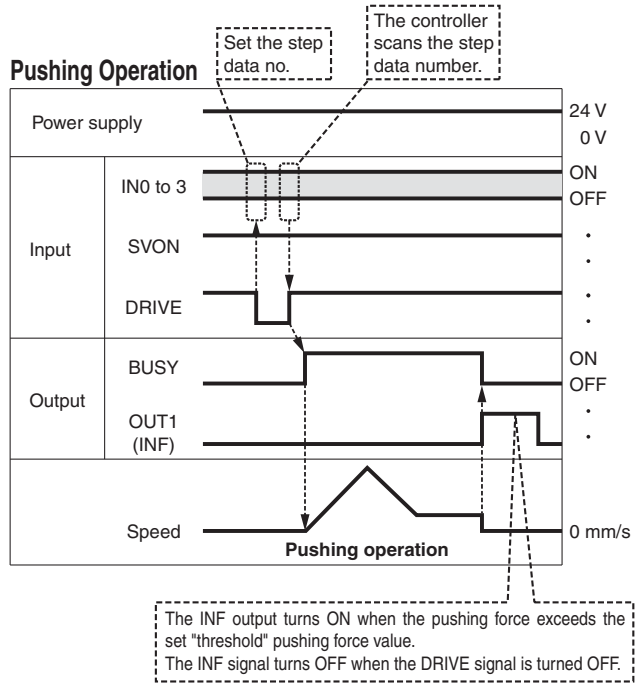
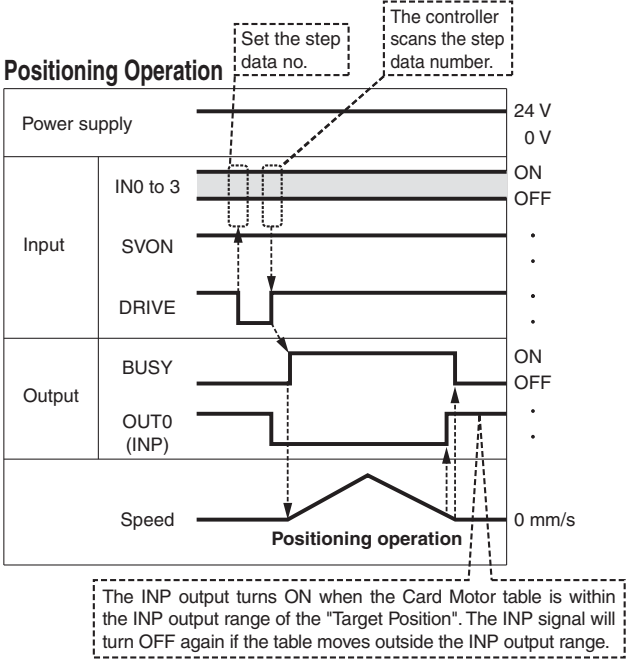
**Signal Timing (When step data input type is selected)**



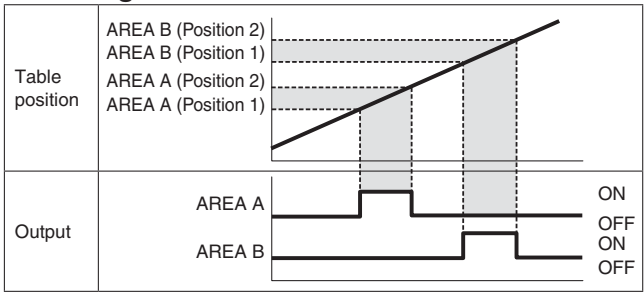
\* "ALARM" is expressed as negative-logic circuit.

**⚠ Caution**

- Use a 2 msec interval or more between input signals, and maintain the signal state for at least 2 msec.
- Turn ON the SVON signal first after that the ALARM signal has turned ON after power has been supplied to the controller. If the SVON signal is already ON, the operation will not start for safety reasons.
- Keep the DRIVE signal turned ON until the next operation instruction is given except when stopped during operation.
- When the DRIVE signal is turned OFF during positioning operation, the table of the Card Motor stops, and holds the position.
- When the DRIVE signal is turned OFF during pushing operation, the pushing operation is completed and this position is retained.

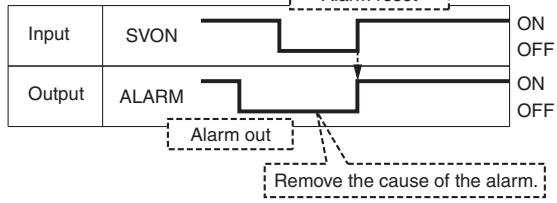


**AREA Signal**



\* Select the AREA signal for the parallel output (OUT0 or OUT1).

**Alarm Reset**

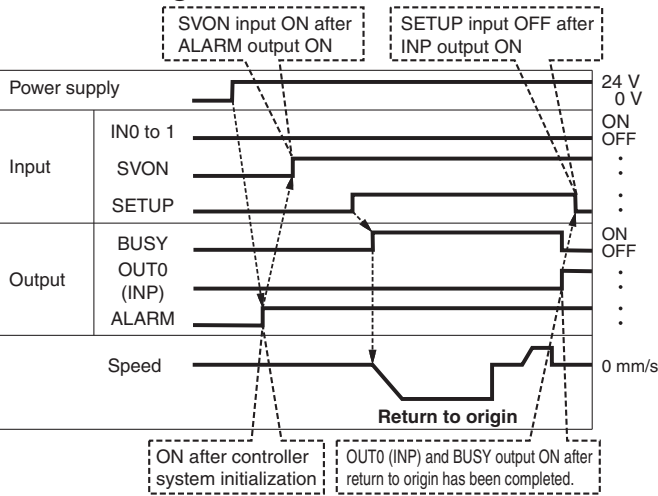


\* "ALARM" is expressed as negative-logic circuit.

- LEFS
- LEFB
- LEJS
- LEJB
- LEL
- LEM
- LEY
- LEYG
- LES
- LESH
- LEPY
- LEPS
- LER
- LEH
- LEY-X5
- 11-LEFS
- 11-LEJS
- 25A-
- LEC
- LECS
- LECS-T
- LECYM
- LECYU
- Motorless
- LAT3

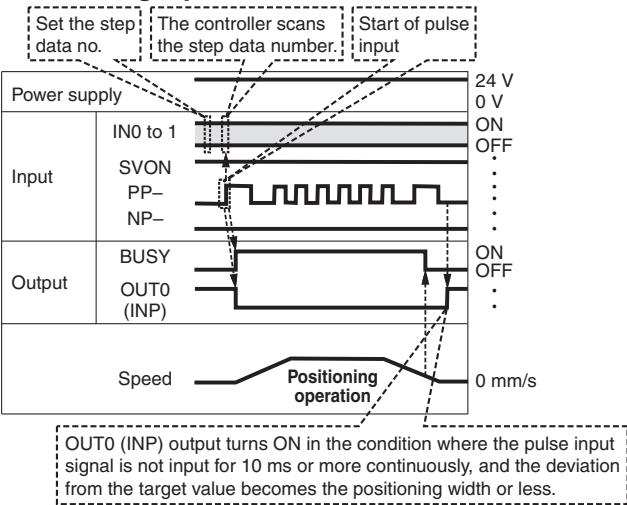
Signal Timing (When pulse input type is selected)

Return to Origin



\* "ALARM" is expressed as negative-logic circuit.

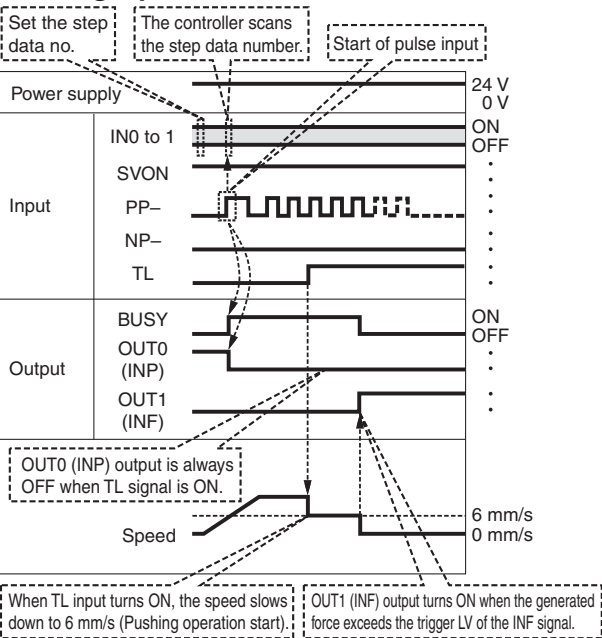
Positioning Operation



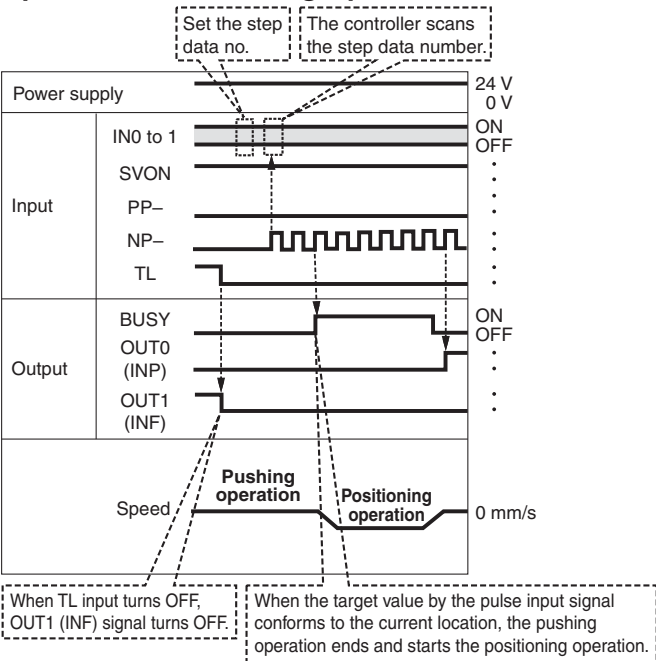
Caution

- Turn ON the SVON signal first after that the ALARM signal has turned ON after power has been supplied to the controller. If the SVON signal is already ON, the operation will not start for safety reasons.
- During the return to origin, do not input a pulse input signal until the SETUP signal has turned OFF. Pulse input signals input while the SETUP signal is turned ON will be invalidated.
- Do not input the pulse input signals PP and NP at the same time in the CW and CCW control mode.
- When changing the moving direction of the actuator, be sure to leave an interval of 10 [msec] or more, and input a pulse signal of reverse direction.
- After the IN0 and IN1 signals are changed, leave an interval of 10 ms or more, then input a pulse input signal.
- When the amount of movement is less than the following count, positioning control will not be performed.  
Input a pulse input signal that is equal to or more than the following count.  
LAT3—•: 3 counts, LAT3F—•: 4 counts

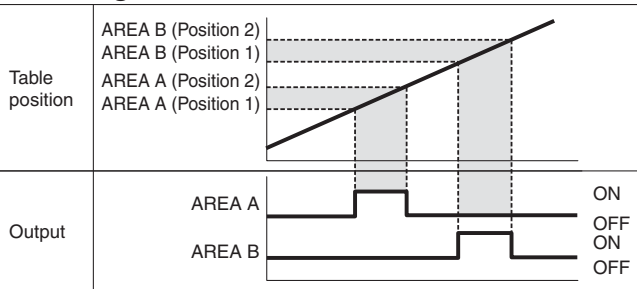
Pushing Operation



Operation after Pushing Operation

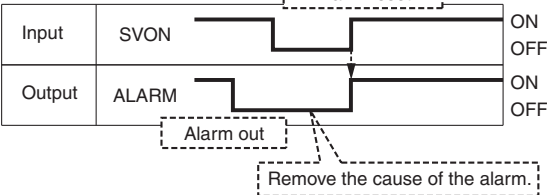


AREA Signal



\* Select the AREA signal for the parallel output (OUT0 or OUT1).

Alarm Reset



\* "ALARM" is expressed as negative-logic circuit.

**Serial Communication****Communication Specifications**

Item	Details	
Protocol	Original <sup>Note)</sup>	
Communication data	ASCII	
Node type	Slave (Controller)	
Error checking	None	
Frame size	Variable length: Max. 128 bytes	
Communication method	RS485, asynchronous system	
	Communication speed	19200 bps
	Data bit	8 bit
	Parity	Even parity
	Stop bit	1 bit
	Flow control	None

Note) Original (command method) is used as the protocol.

**Function****① Setting of step data**

The contents of the step data such as the target position and positioning time can be set.

**② Acquisition of operation information**

Information such as the status of a parallel I/O signal and table position can be acquired.

**③ Step data operation**

Without inputting a parallel I/O signal, the step data no. can be selected from the communication device of the PLC, etc. via serial communication to specify the operation.

**④ Direct operation**

Operation can be executed by setting the target position, positioning time, etc. each time.

**⚠ Caution**

Use the controller setting software to set the basic settings (refer to the following) of the controller.

1. Select input type
2. Card Motor product number
3. Return to origin method
4. Step data input method
5. Card Motor mounting orientation
6. Set the controller ID (Set to "1" at the time of shipment)
7. Select output signal

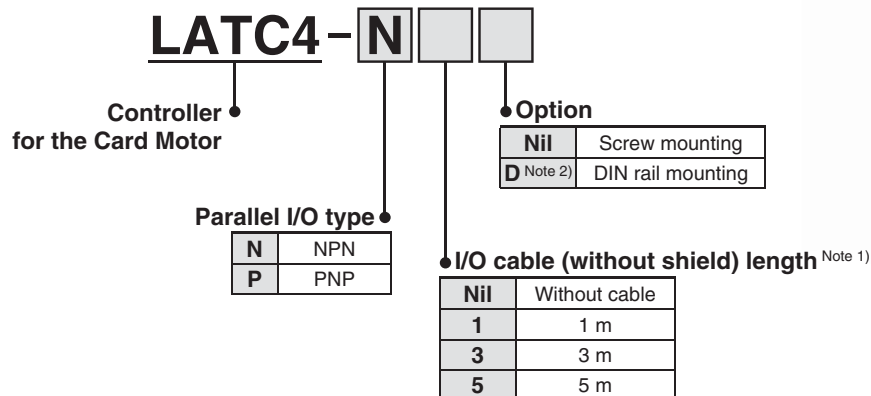


# Card Motor Controller (Step Data Input Type)

Series **LATC4**



## How to Order



Note 1) I/O cable LATH2-□ is supplied.

The actuator cable, the counter cable and the controller setting cable are not supplied with the controller.  
Refer to pages 893 to 896 for options.

Note 2) The DIN rail is not included. If the DIN rail is required, please order separately. (Refer to page 884.)

## Specifications

Item	LATC4
Setting method	Step data input type
Compatible actuator	Card Motor series LAT3
Number of axis	1 axis
Power supply Note 1)	Power supply voltage: 24 VDC $\pm 10\%$ , Current consumption: Rated 2 A (Peak 3 A) Note 2), Power consumption: 48 W (Maximum 72 W) Note 2)
Control system	Closed loop
Movement modes	Positioning operation, Pushing operation
Number of step data	15 (Absolute or relative)
Parallel input	6 inputs (Optically isolated)
Parallel output	4 outputs (Optically isolated, open collector output)
Position display output Note 3)	A-phase and B-phase pulse signals, RESET signal (NPN open collector output)
LED indicator	2 LED's (Green and Red)
Cooling method	Natural air-cooling
Operating temperature range	5 to 40°C (No condensation)
Operating humidity range	35 to 85% (No condensation)
Insulation resistance	Between case and FG: 50 M $\Omega$ (500 VDC)
Weight Note 4)	Screw mounting: 130 g, DIN rail mounting: 150 g
Controller setting kit Note 5)	LATC-W1
Setting cable Note 6)	LATC-W1P-020AS

Note 1) Do not use a power supply of "inrush current limited" type for the controller.

Note 2) Rated current: Current consumption when continuous thrust is generated. Peak current: Current consumption when maximum instantaneous thrust is generated.

Note 3) Specification for the connection of the separately sold multi-counter (CEU5).

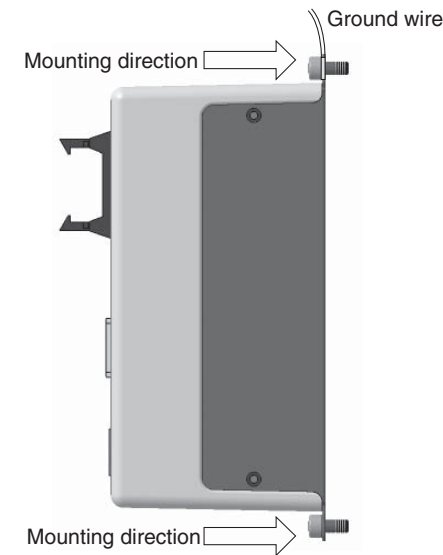
Note 4) Cables are not included.

Note 5) This setting software is not supplied with the controller. Order it separately (Refer to page 896 for details).

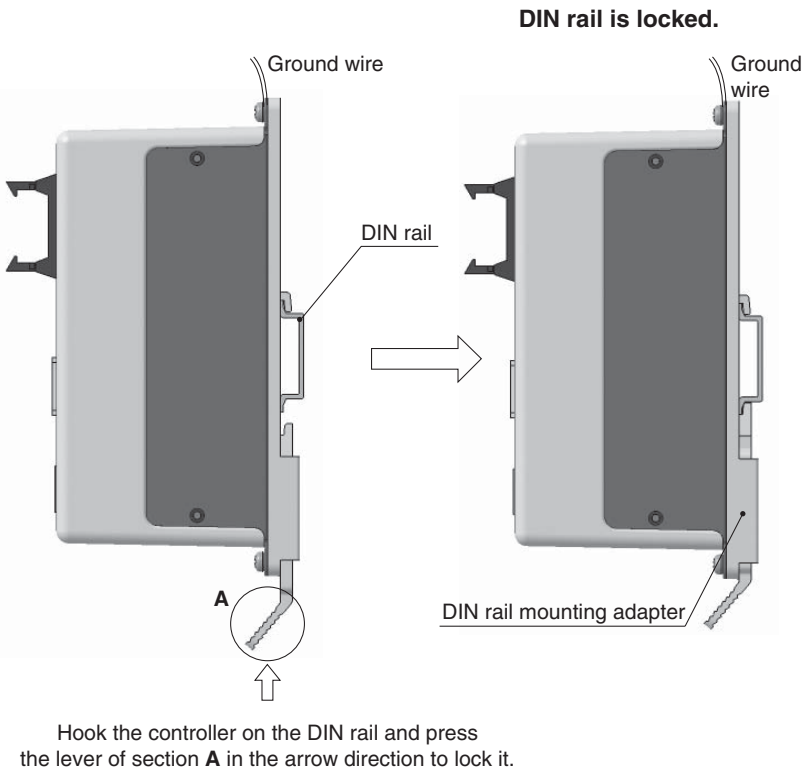
Note 6) Setting cable is included with the controller setting kit.

How to Mount

a) Screw mounting (LATC4-□□)  
(Installation with two M4 screws)

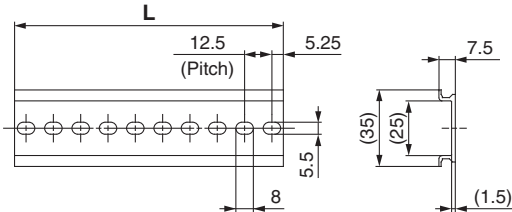


b) DIN rail mounting (LATC4-□□D)  
(Installation with the DIN rail)



DIN rail  
AXT100-DR-□

\*For □, enter a number from the “No.” line in the table below.  
Refer to the dimensions on page 885 for the mounting dimensions.



L Dimension

No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5

No.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
L	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

DIN rail mounting adapter  
LEC-D0 (with 2 mounting screws)

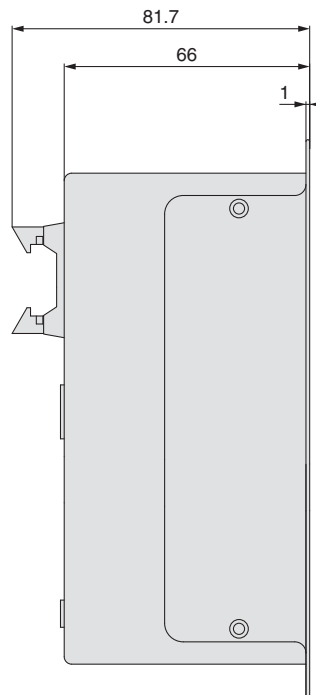
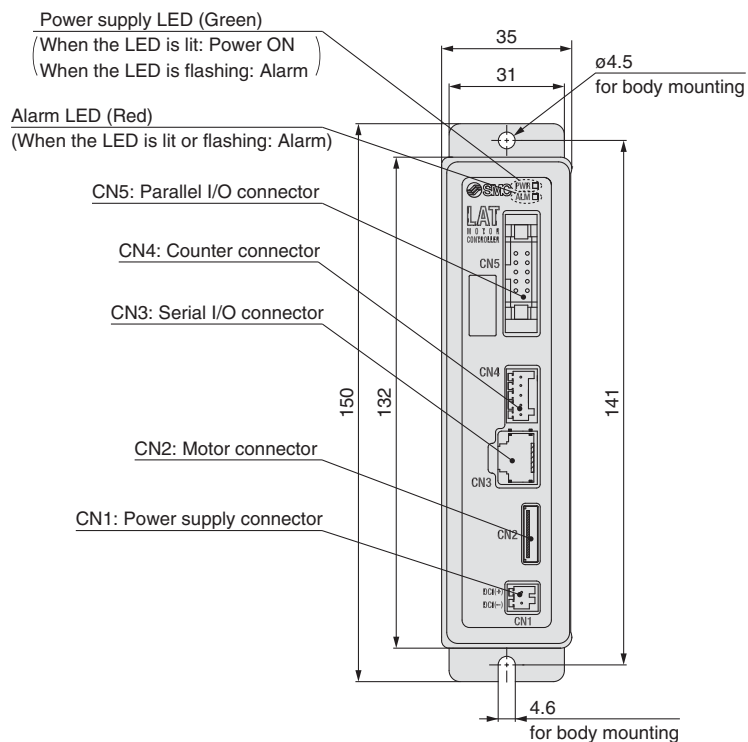
The DIN rail mounting adapter can be retrofitted onto a screw mounting type controller.

LEFS
LEJS
LEJB
LEL
LEM
LEY
LEYG
LES
LESH
LEPY
LEPS
LER
LEH
LEY-X5
11-LEFS
11-LEJS
11-LEJS
25A-
LEC□
LECS□
LECS-T
LECYM
LECYU
Motorless
LAT3

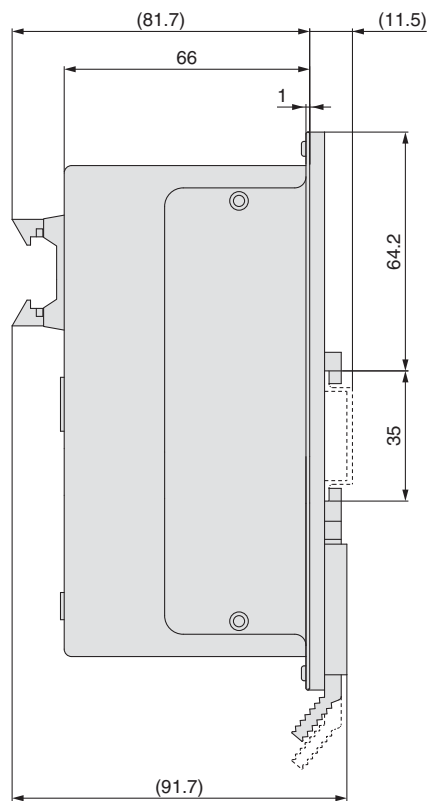
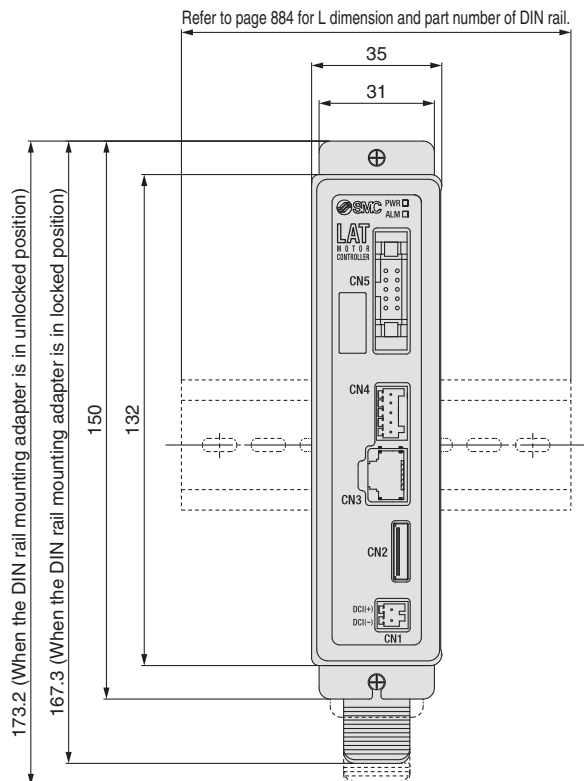
# Series LATC4

## Dimensions

### a) Screw mounting (LATC4-□□)



### b) DIN rail mounting (LATC4-□□D)



Note) When two or more controllers are used,  
the space between the controllers should be  
10 mm or more.

## Wiring Example

### Power Supply Connector: CN1

\*The power supply plug is an accessory (supplied with the controller).  
Use an AWG20 (0.5 mm<sup>2</sup>) cable for connecting the power supply plug to a 24 VDC power supply.

### Power Supply Connector Terminal

Terminal name	Function	Details
DC1 (-)	Power supply (-)	The negative (-) power supply terminal to the controller. Power (-) is also supplied to the Card Motor via the internal circuit of the controller and actuator cable.
DC1 (+)	Power supply (+)	The positive (+) power supply terminal to the controller. Power (+) is also supplied to the Card Motor via the internal circuit of the controller and actuator cable.

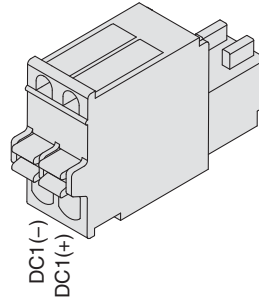
### Counter Connector: CN4

\*The counter plug is an accessory (supplied with the controller).  
\*Use the counter cable (LATH3-□) for connecting the counter to the counter plug.

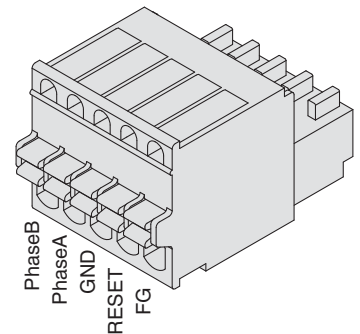
### Counter Connector Terminal

Name	Details	Cable color
PhaseB	Connect to the phase B wire of the counter cable.	White
PhaseA	Connect to the phase A wire of the counter cable.	Red
GND	Connect to the GND wire of the counter cable.	Light gray
RESET	Connect to the Reset wire of the counter cable.	Yellow
FG	Connect to the FG wire of the counter cable.	Green

Power supply plug



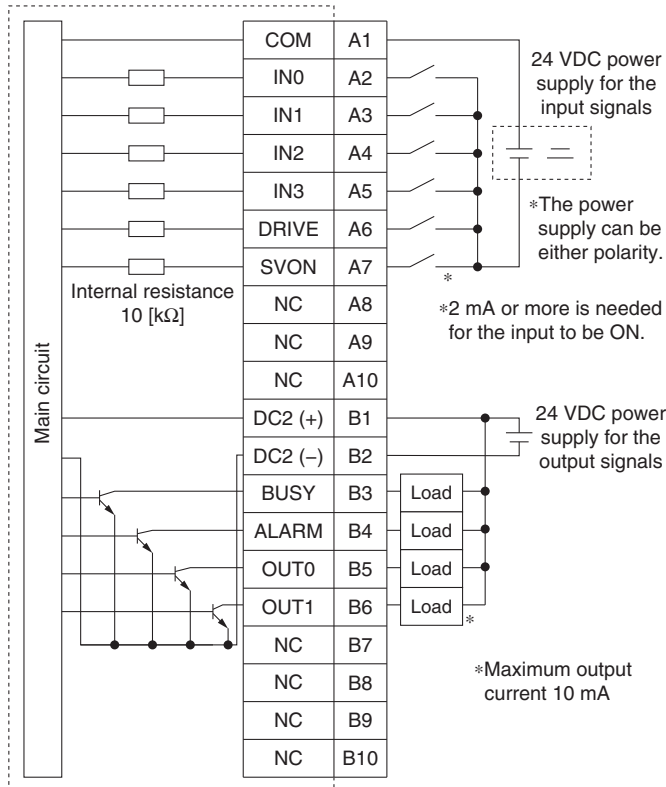
Counter plug



### Parallel I/O Connector: CN5

\*Use the I/O cable (LATH2-□) to connect a PLC, etc., to the CN5 parallel I/O connector.  
\*The wiring is specific to the type of parallel I/O (NPN or PNP). Please refer to the wiring diagrams below for correct wiring of NPN and PNP type controllers.

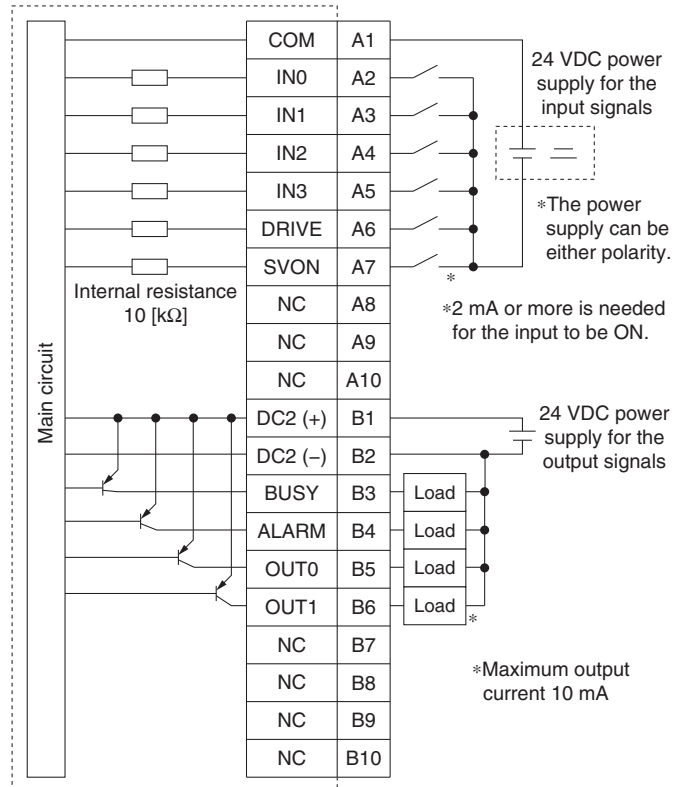
#### ■ NPN output circuit



#### Input Signal

Name	Details
COM	Connect a 24 VDC power supply for the input signals. (Polarity is reversible)
IN0 to IN3	Selection of step data number specified by a Bit No. (combinations of IN0 to IN3)
DRIVE	Command to drive the motor
SVON	Command to turn the servo motor ON
NC	Not connected

#### ■ PNP output circuit



#### Output Signal

Name	Details
DC2 (+)	Connect the 24 V power supply terminal for the output signals.
DC2 (-)	Connect the 0 V power supply terminal for the output signals.
BUSY	ON when the actuator is moving (Note 1)
ALARM	OFF when an alarm has been generated (Note 2)
OUT0 OUT1	Select an output function among BUSY, INP, INFP, INF, AREA A and AREA B. (Note 3)
NC	Not connected

Note 1) Other output functions can also be assigned to the BUSY output.

Note 2) This output signal turns ON when power is supplied to the controller, but turns OFF in alarm condition (N.C.).

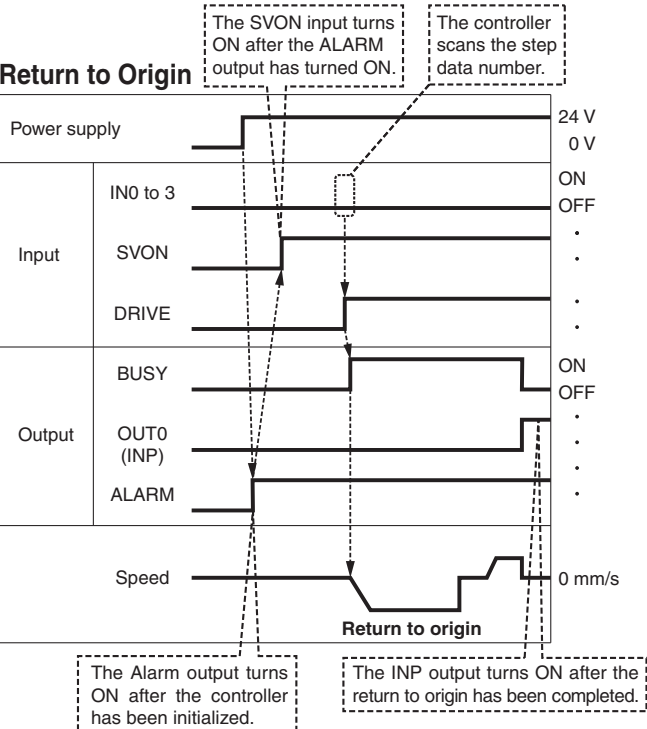
Note 3) INP is set as a default for OUT0, and INF for OUT1.

#### OUT0 and OUT1 optional output functions <sup>(Note)</sup>

Name	Details
BUSY	ON when the actuator is moving (Note 1)
INP	ON when the table is within the "INP" output range of the current "Target Position".
INFP	ON when the table is within the positioning repeatability range of the actuator for the current "Target Position".
INF	ON when the pushing force is within the "Threshold Force Value".
AREA A, AREA B	ON when the table is within the set "Area Ranges".

Note) One output function can be selected for each OUT0 and OUT1.

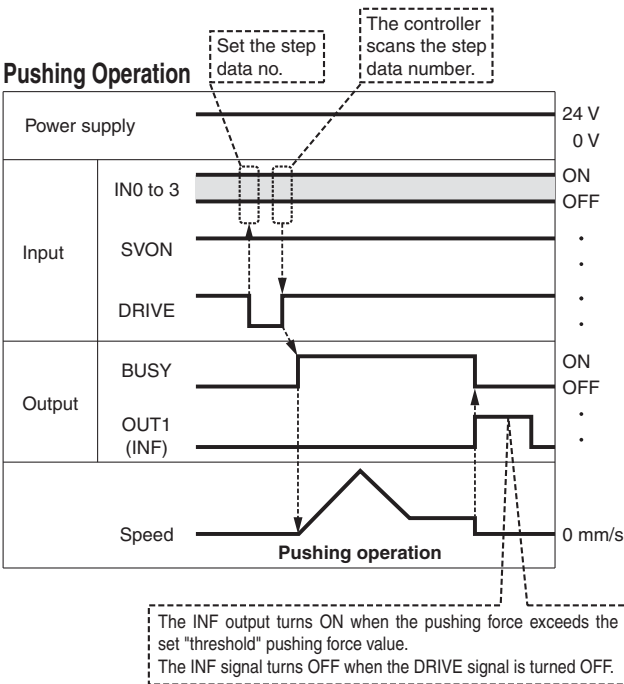
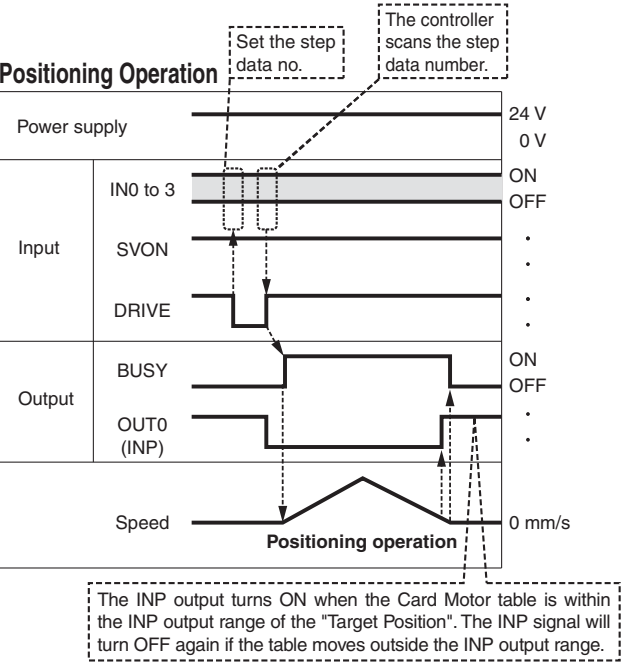
Signal Timing



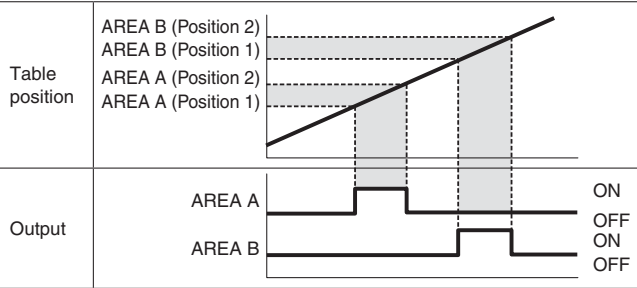
\* "ALARM" is expressed as negative-logic circuit.

**⚠ Caution**

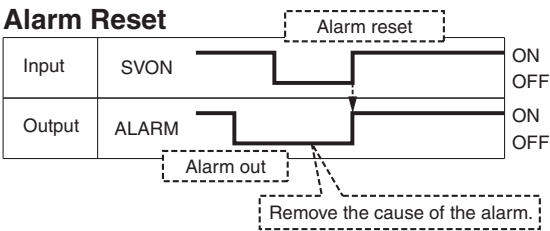
- Use a 2 msec interval or more between input signals, and maintain the signal state for at least 2 msec.
- Turn ON the SVON signal first after that the ALARM signal has turned ON after power has been supplied to the controller.  
If the SVON signal is already ON, the operation will not start for safety reasons.
- Keep the DRIVE signal turned ON until the next operation instruction is given except when stopped during operation.
- When the DRIVE signal is turned OFF during positioning operation, the table of the Card Motor stops, and holds the position.
- When the DRIVE signal is turned OFF during pushing operation, the pushing operation is completed and this position is retained.



AREA Signal



\* Select the AREA signal for the parallel output (OUT0 or OUT1).



\* "ALARM" is expressed as negative-logic circuit.

## Step Data Setting Methods and Movement Profiles

There are two methods for setting the step data in the Card Motor controller as described below.

### Cycle time entry method

To operate the table based on the target position and positioning time, or to operate it at high frequency. The speed, acceleration and deceleration are calculated automatically after the target position and positioning time have been set.

### Speed entry method

To operate the table at a constant speed. The table moves to the set target position based on the set speed, acceleration and deceleration.

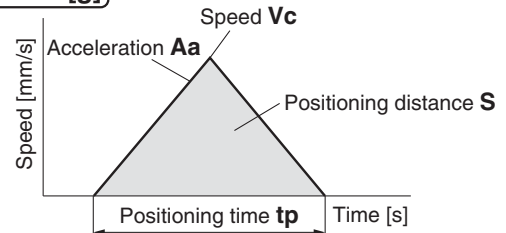
### Cycle Time Entry Method (Positioning Operation)

Setting items: **Target position [mm]** **Positioning time [s]** **Load mass [g]**

Calculate the positioning distance  $S$  [mm] between the start position and the target position. The table will move to the target position based on the set positioning time  $t_p$  [s] according to a triangular movement profile as shown in the diagram on the right.

\* It is not necessary to enter the speed, acceleration and deceleration since they are calculated automatically by the Card Motor Controller Setting Software.

The positioning time should be set longer than the shortest positioning time shown in **Fig. 3** on page 867 with consideration to the load mass during the operation. If there is overshoot or vibration, set the positioning time longer.



### Speed Entry Method (Positioning Operation)

Setting items: **Target position [mm]** **Speed [mm/s]** **Acceleration [mm/s²]** **Deceleration [mm/s²]** **Load mass [g]**

Calculate the positioning distance  $S$  [mm] between the start position and the target position. The table will move to the target position based on the set speed  $V_c$  [mm/s], acceleration  $A_a$  [mm/s²] and deceleration  $A_d$  [mm/s²] according to a trapezoidal movement profile as shown in the diagram on the right.

Refer to the equations below for how to calculate the acceleration, constant velocity and deceleration times and distances.

**Acceleration time:**  $t_a = V_c / A_a$  [s]

**Deceleration time:**  $t_d = V_c / A_d$  [s]

**Acceleration distance:**  $S_a = 0.5 \times A_a \times t_a^2$  [mm]

**Deceleration distance:**  $S_d = 0.5 \times A_d \times t_d^2$  [mm]

**Distance with constant velocity:**  $S_c = S - S_a - S_d$  [mm]

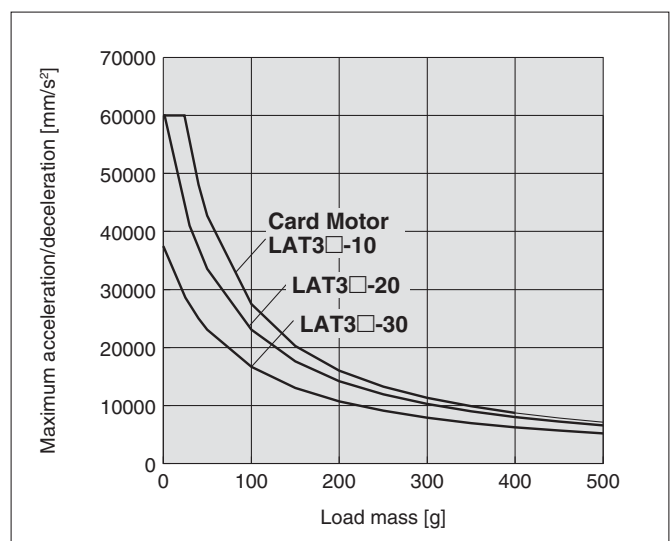
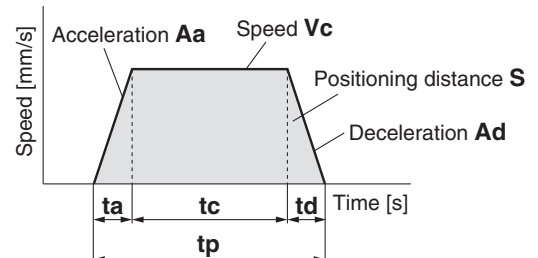
**Time with constant velocity:**  $t_c = S_c / V_c$  [s]

**Positioning time:**  $t_p = t_a + t_c + t_d$  [s]

(Add settling time to the positioning time to obtain the real cycle time.)

\*The settling time varies depending on the positioning distance and load mass. 0.15 seconds can be used as a reference value.

The acceleration and deceleration should be smaller than the maximum acceleration/deceleration with consideration to the load mass during the operation as specified in the diagram on the right.



### Caution

If the acceleration/deceleration is low, the table may not reach the set speed due to a triangular movement profile.



## Cycle Time Entry

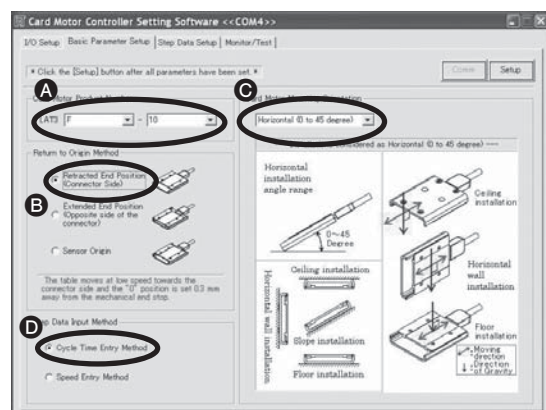
The controller automatically calculates the speed, acceleration and deceleration after the user has entered how many seconds it should take for the Card Motor table to move to the target position. Therefore, there is no need to enter the speed, acceleration and deceleration.

### Cycle Time Entry Method

#### Step 1 Basic settings

Set each item described below and register it to the controller by clicking [Setup].

- A** [Card Motor Product Number]: Enter the product number of the connected Card Motor.
- B** [Return to Origin Method]: Select origin method and position.
- C** [Card Motor Mounting Orientation]: Select horizontal or vertical.
- D** [Step Data Input Method]: Select cycle time entry method

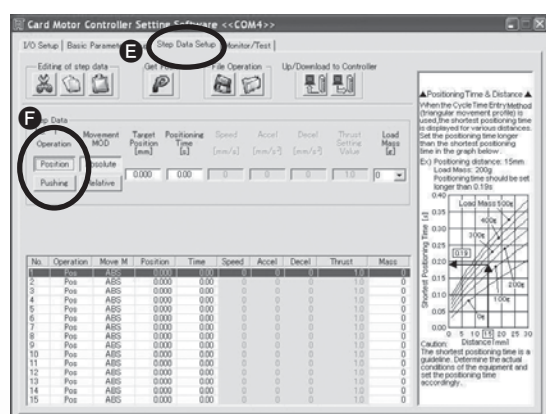


#### Step 2 Setting of the operating conditions -Selection of operation type-

- E** Select the [Step Data Setup] tab.
- F** Select "Operation" type.

**Position** For transporting a workpiece to a specific position

**Pushing** For applying force to a workpiece or for measuring the size of a workpiece



#### Step 3 Setting of the operating conditions -Entering of the operating values-

##### <Positioning operation>

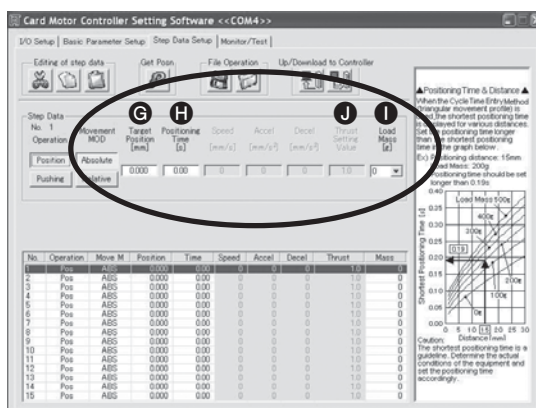
Items to enter

- G** **Target position [mm]** Distance from the origin position (or current position) to the target position
- H** **Positioning time [s]** Time required to move to the target position
- I** **Load mass [g]** Select the approximate weight of jigs or workpieces mounted on the Card Motor table.

##### <Pushing operation>

Items to enter

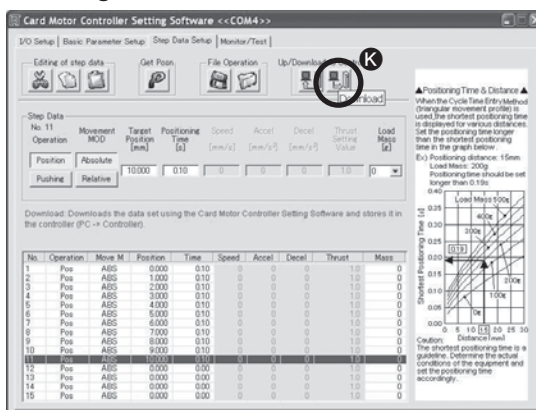
- G** **Target position [mm]**
- H** **Positioning time [s]** + **J** **Thrust setting value**  
Force to be applied
- I** **Load mass [g]**



#### Step 4 Download the completed settings

After the operating conditions have been set,

- K** Click the [Download] button to complete the settings.



\* Refer to the operation manual for details.

## Operation Modes

The Card Motor controller has two operation modes as described below.

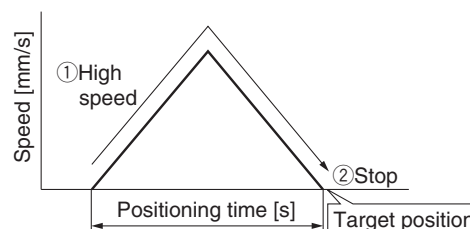
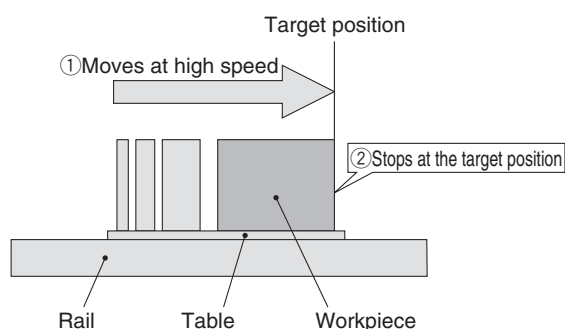
**Position** For transporting a workpiece to a specific position

**Pushing** For applying force to a workpiece or for measuring the size of a workpiece.

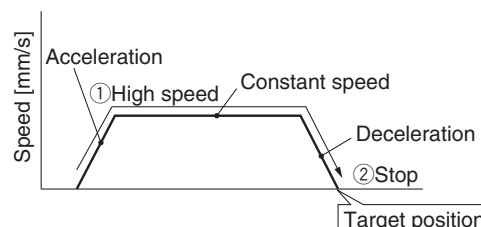
### Positioning Operation

**Cycle Time Entry Method:** The acceleration and deceleration are automatically calculated based on the set positioning time, and the table moves according to a triangular movement profile ① and stops at the set target position ②.

**Speed Entry Method:** The table moves based on the set acceleration, speed and deceleration according to a trapezoidal movement profile ① and stops at the target position ②.



Movement profile for the Cycle Time Entry Method (Triangular)

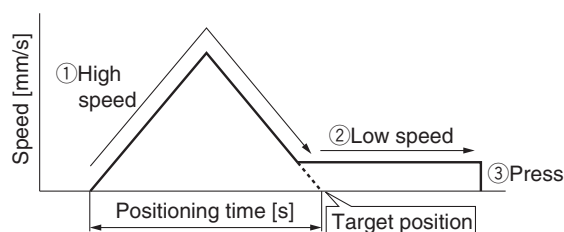
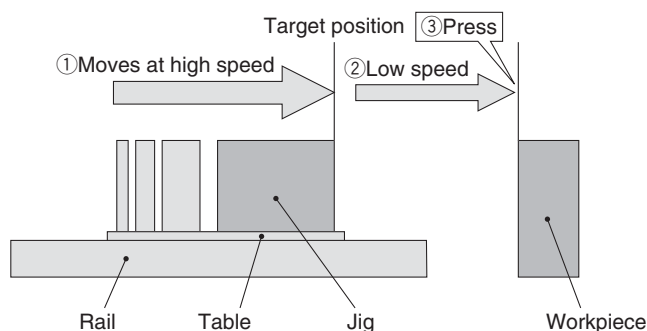


Movement profile for the Speed Entry Method (Trapezoidal)

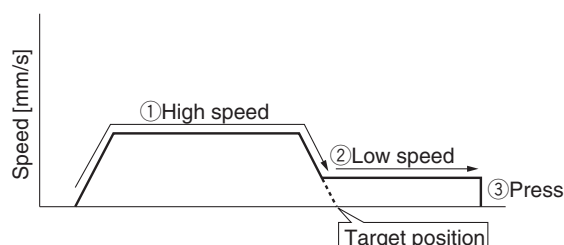
### Pushing Operation

**Cycle Time Entry Method:** The acceleration and deceleration are automatically calculated based on the set positioning time, and the table moves according to a triangular movement profile close to the target position ①, and continues to move at low speed (6 mm/s) until it comes into contact with the workpiece ②. After the table has come into contact with the workpiece the Card Motor presses the workpiece ③.

**Speed Entry Method:** The table moves based on the set acceleration, speed and deceleration according to a trapezoidal movement profile close to the target position ①, and continues to move at low speed (6 mm/s) until it comes into contact with the workpiece ②. After the table has come into contact with the workpiece the Card Motor presses the workpiece ③.



Movement profile for the Cycle Time Entry Method (Triangular)



Movement profile for the Speed Entry Method (Trapezoidal)

#### ⚠ Caution

For pushing operations, set the target position at least 1 mm away from the position where the table or the pushing tool comes into contact with the workpiece. Otherwise, the table may hit the workpiece at a speed exceeding the specified 6 mm/s pushing speed, which could damage the workpiece and Card Motor. The pushing force varies from the thrust setting value depending on the operating environment, pushing direction and table position. The thrust setting value is a nominal value. Please calibrate the thrust setting value according to the application requirements.

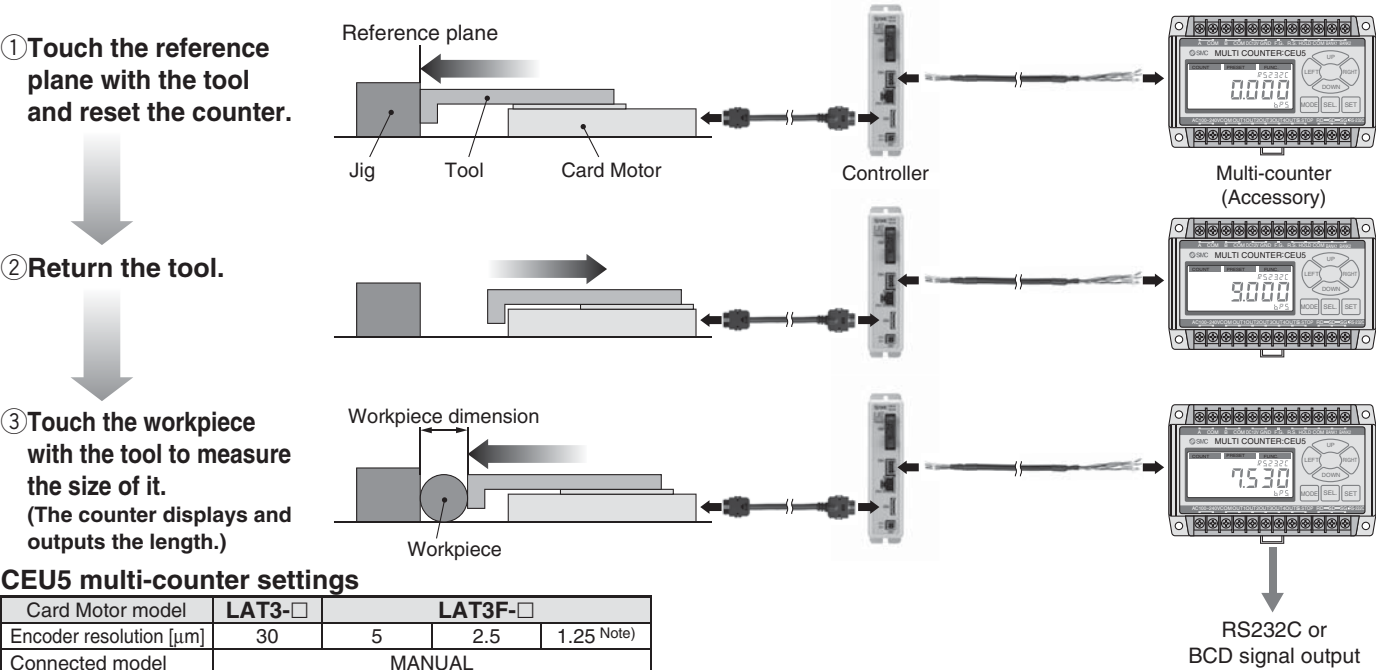


Operation Modes

Length measurement, differentiation and quality judgement of workpieces is possible using the multi-counter (optional accessory: refer to page 895) and the AREA outputs of the controller.

Length Measurement

The amount of table movement is detected by the sensor (encoder) built into the Card Motor for measuring the size of workpieces.



CEU5 multi-counter settings

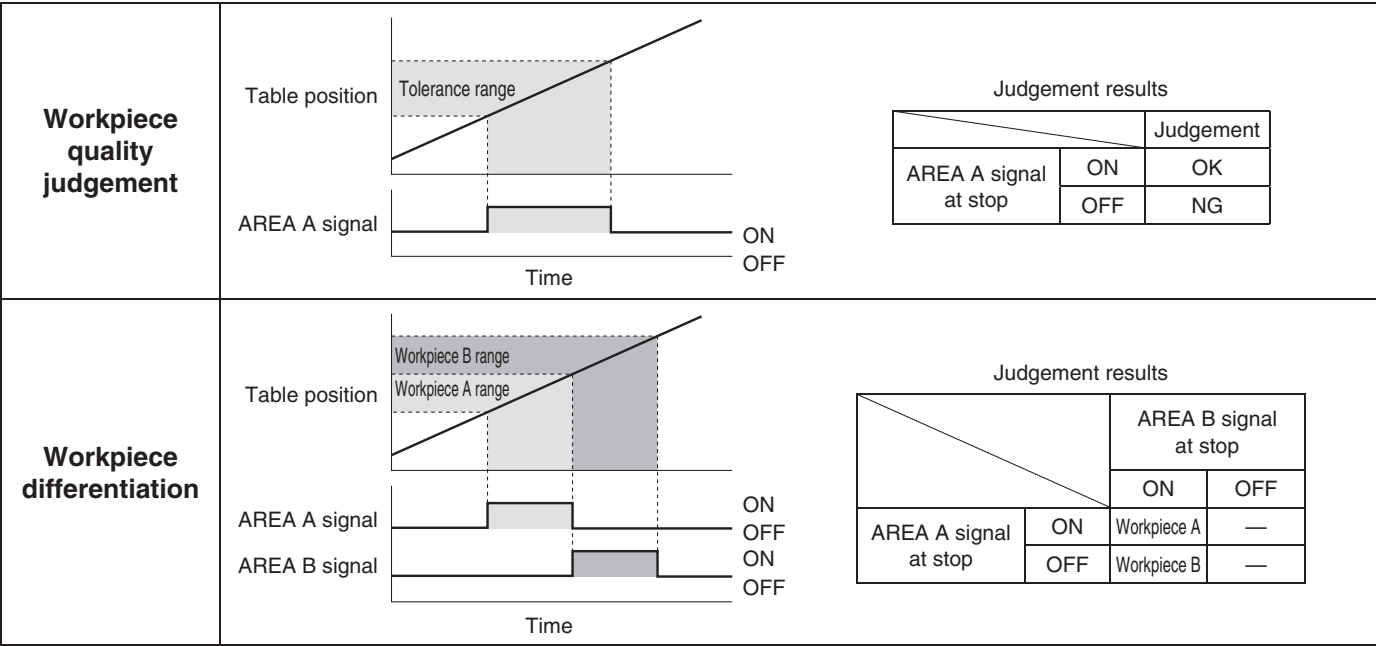
Card Motor model	LAT3-□	LAT3F-□		
Encoder resolution [μm]	30	5	2.5	1.25 (Note)
Connected model	MANUAL			
Multiplication factor	X4	X1	X2	X4
Value per 1 pulse	00.0300	00.0050	00.0025	0.00125
Decimal point position	**,****			*,*****
Input signal type	2PHASE			

Note) The decimal numbers will not be displayed when the resolution is set to "0.00125", because the CEU5 multi-counter has a 6-digit display.

**Caution**  
The multi-counter may lose pulses when a long counter cable is used or the Card Motor is driven at high speed.

Workpiece Quality Judgement and Differentiation

The area output range preset in the controller is compared with the table position, and the AREA output signals are activated by the controller when the table is within the set range. These signals are used for quality judgement and differentiation of workpieces.



Return to Origin

The Card Motor uses an incremental type sensor (linear encoder) to detect the position of the table. Therefore it is necessary to return the table to the origin position after the power has been turned on. There are three [Return to Origin] methods as stated below. In any of the methods, the origin position (0) will be set at the connector side. When the table is moved away from the connector toward the opposite side, after the [Return to Origin] has been performed, the new position of the table is added in the controller (incremental positive direction).

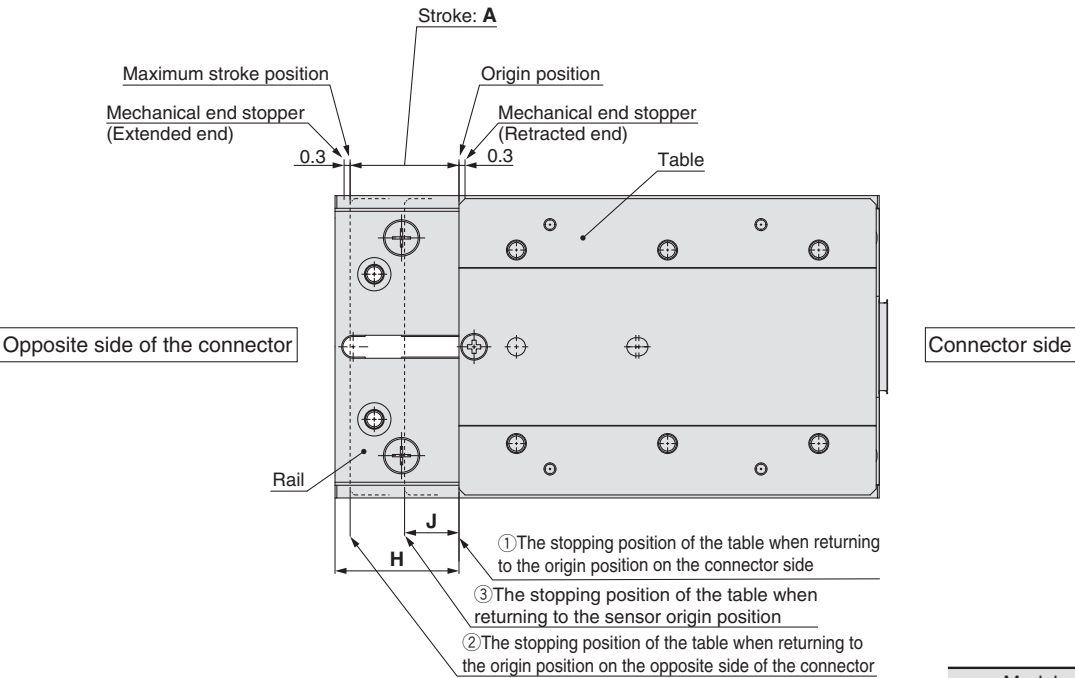
- ①Retracted end position  
(Connector side)

The default origin position is set to the connector side [Retracted End Position]. The table is moved toward the connector side, returns 0.3 mm and the origin position (0) is set at 0.3 mm away from the mechanical end stop of the table at the connector side. After [Return to Origin] is completed, the table stops at the origin position.
- ②Extended end position

An external jig is used to stop the table of the Card Motor when the [Return to Origin] is performed. The table is moved to the opposite side of the connector, returns 0.3 mm and the origin position is set at 0.3 mm away from the mechanical end stop of the table at the opposite side of the connector. After [Return to Origin] is completed, the table stops at the maximum stroke end (A).
- ③Sensor origin

This method is used to achieve high positioning repeatability accuracy of the origin position. Only the LAT3F-□, which is equipped with a origin position signal (Z-pulse) in the sensor, can be used with this method. The origin position is set based on the Z-pulse from the integrated sensor (linear encoder). The table is moved to the Z-pulse of the integrated sensor, and the origin position of the table is set at a certain distance (J) away from the Z-pulse when the [Return to Origin] is performed. After [Return to Origin] is completed, the table stops at the sensor origin signal position.

If the table is returned to the origin position by the mechanical end stopper installed in the Card Motor, the origin position will be set to the position shown below.



Model	A	H	J (Note)
LAT3□-10	10	10.5	5
LAT3□-20	20	20.5	5
LAT3□-30	30	30.5	15

Note) Only for the LAT3F-□

**Caution**

- The origin position varies depending on the return to origin position method. Please adjust according to the specific equipment used with this product.
- If the return to origin position is performed using an external jig or workpiece to stop the table, the origin position may be set outside of the travel range. Do not set the target position of the step data outside of the Card Motor movable range. It may damage the workpieces and the Card Motor.

LEFS  
LEJB  
LEJ  
LEM  
LEY  
LESH  
LEPS  
LER  
LEH  
LEY-X5  
11-LEFS  
11-LEJS  
25A-  
LEC  
LECS  
LECST  
LECYM  
LECYU  
Motorless  
LAT3

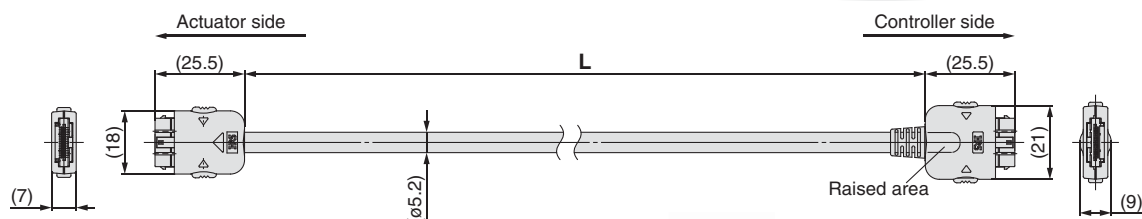
# Series LATC

## Options

### [Actuator cable]

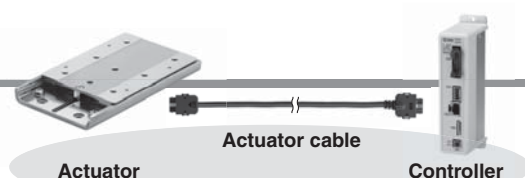
#### LATH1-1

Cable length (L)	
1	1 m
3	3 m
5	5 m



Note) The actuator cable is direction dependent.

Make sure to connect the Card Motor side of the cable to the Card Motor and vice versa. There is a small raised area on the connector for the controller.



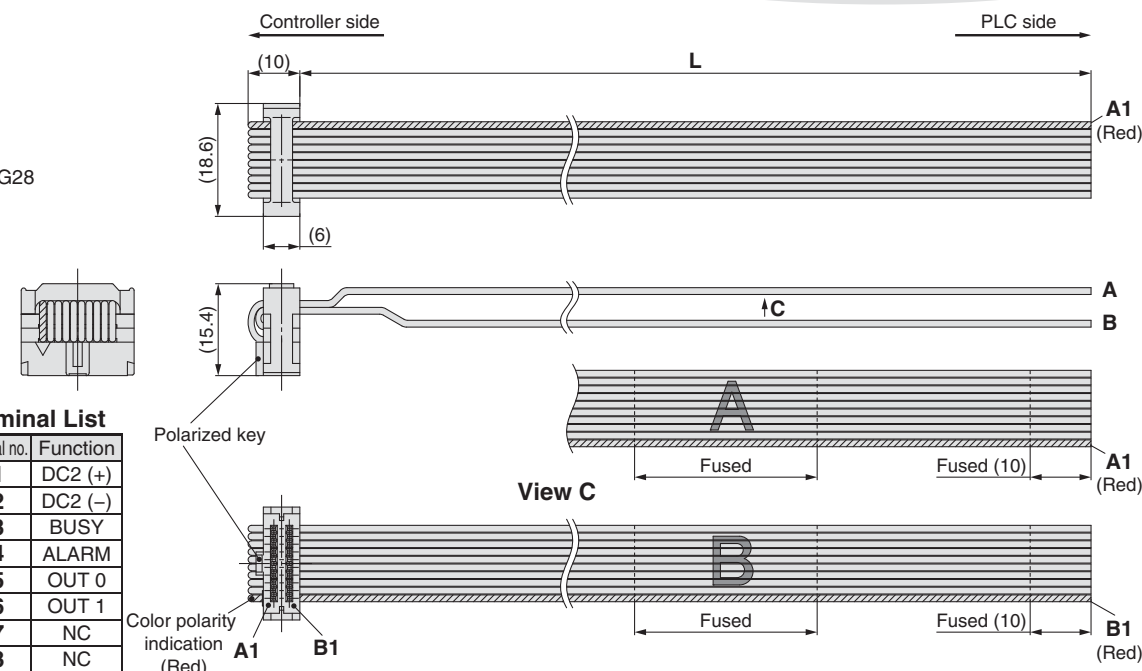
### [I/O cable (without shield)]

This is used when inputting/outputting a general-purpose I/O signal.

#### LATH2-1

Cable length (L)	
1	1 m
3	3 m
5	5 m

\* Conductor size: AWG28



### Parallel I/O Plug Terminal List

Terminal no.	Function	Terminal no.	Function
A1	COM	B1	DC2 (+)
A2	IN 0	B2	DC2 (-)
A3	IN 1	B3	BUSY
A4	IN 2	B4	ALARM
A5	IN 3	B5	OUT 0
A6	DRIVE	B6	OUT 1
A7	SVON	B7	NC
A8	NC	B8	NC
A9	NC	B9	NC
A10	NC	B10	NC

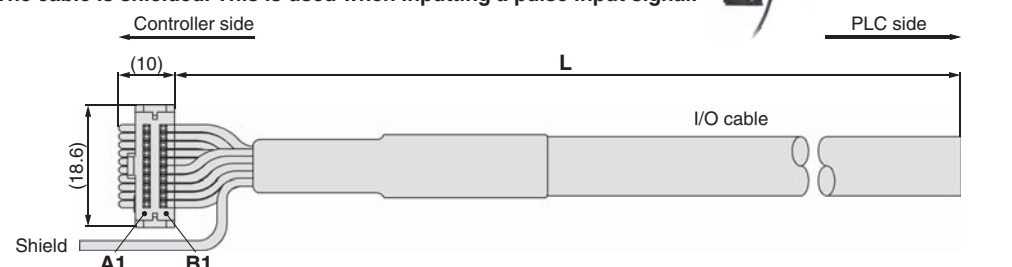
### [I/O cable (with shield)]

The cable is shielded. This is used when inputting a pulse input signal.

#### LATH5-1

Cable length(L)	
1	1 m
3	3 m
5	5 m

\* Conductor size: AWG28



### Parallel I/O Plug Terminal List (Pulse input type)

Terminal no.	Function	Insulation color	Dot mark	Dot color	Terminal no.	Function	Insulation color	Dot mark	Dot color
A1	COM	Light brown	■	Red	B1	DC2(+)	Light brown	■	Red
A2	IN0	Light brown	■	Black	B2	DC2(-)	Light brown	■	Black
A3	IN1	Yellow	■	Red	B3	BUSY	Yellow	■	Red
A4	SETUP	Yellow	■	Black	B4	ALARM	Yellow	■	Black
A5	CLR	Light green	■	Red	B5	OUT0	Light green	■	Red
A6	TL	Light green	■	Black	B6	OUT1	Light green	■	Black
A7	SVON	Gray	■	Red	B7 <sup>Note1)</sup>	PP+	Gray	■	Red
A8	NC	Gray	■	Black	B8 <sup>Note1)</sup>	PP-	Gray	■	Black
A9	NC	White	■	Red	B9 <sup>Note1)</sup>	NP+	White	■	Red
A10	NC	White	■	Black	B10 <sup>Note1)</sup>	NP-	White	■	Black

Note 1) When using the controller for the step data input type, do not wire output terminals B7 to B10. It can cause a failure as there is an internal circuit used as a pulse signal input terminal.

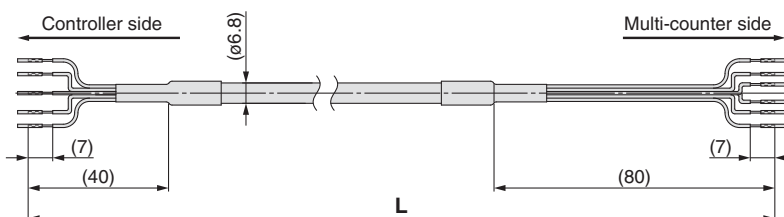
Note 2) When a step data input type is selected for input type of the controller, the function of each terminal differs from the list on the left. Refer to the LATH2 when using the controller for the step data input type.

## Options

**[Counter cable]**

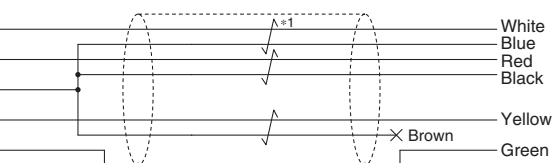
## LATH3-1


Cable length (L)	
1	1 m
3	3 m
5	5 m



## Wiring Diagram

Terminal no.	Circuit	Cable color
1	PhaseB	White
2	PhaseA	Red
3	GND	Light gray
4	RESET	Yellow
5	FG	Green

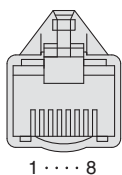


\*1:  indicates a twisted pair cable.

**[Communication cable]**

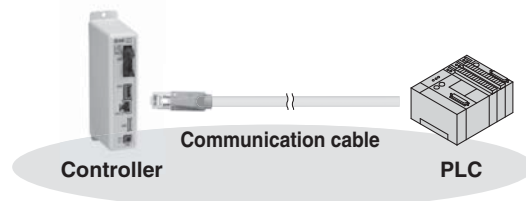
## LATH6 – 1

Cable length(L)	
1	1m



## Communication Plug Terminal List

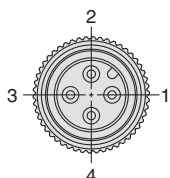
Terminal no.	Function	Insulation color
1	NC	—
2	NC	—
3	SD+	White
4	SD−	Black
5	NC	—
6	NC	—
7	NC	—
8	NC	—
Connector case	FG	Shield



**[Branch communication cable]**

**LATH7-1**

Cable length(L)	
1	1m



### Branch Communication Plug Terminal List

Terminal no.	Function	Insulation color
1	NC	—
2	SD+	White
3	FG	Shield
4	SD−	Black



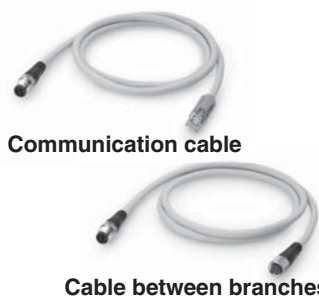
**[Cable]**

## LEC-CG 1-L

Cable type	
1	Communication cable
2	Cable between branches

**Cable length**

<b>K</b>	0.3 m
<b>L</b>	0.5 m
<b>1</b>	1 m



**[Branch connector]**

## LEC – CGD



**[Terminating resistor]**

## LEC-CGR



LAT3	Motorless	LECYM LECYU	LECSS-T	LECS□	LEC□	25A-	11-LEIS	11-LEFS	LEY-X5	LEH	LER	LEPY LEPS	LES LESH	LEY LEYG	LEM	LEJ LEJB	LEFS LEFB
------	-----------	----------------	---------	-------	------	------	---------	---------	--------	-----	-----	--------------	-------------	-------------	-----	-------------	--------------

# Series LATC

## Options

### [Multi-counter]

This counter displays the table position of the Card Motor and performs preset outputs according to the program (preset data and output form, etc.) when measuring. The RS-232C can be used to send the table position to a PLC or PC or to set the Multi-counter.

CEU5□□-□

• Power voltage

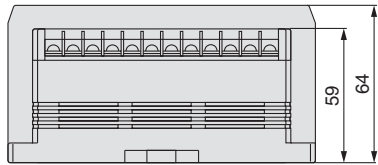
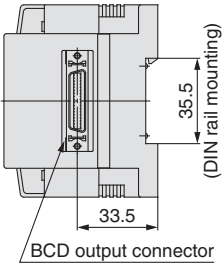
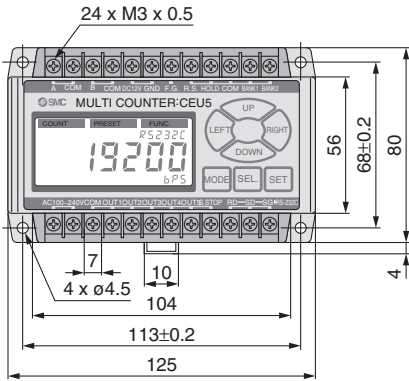
Nil	100 to 240 VAC
D	24 VDC

• External output

Nil	RS-232C
B	RS-232C + BCD

• Output transistor type

Nil	NPN open collector output
P	PNP open collector output



## Specifications

Model	CEU5□□-□
Mounting method	Surface mounting (Fixed by DIN rail or screw)
Operation mode	Operating mode, Data setting mode, Function setting mode
Display type	LCD with backlight
Number of digits	6 digits
Counting speed	100 kHz
Insulation resistance	Between case and AC line: 500 VDC, 50 MΩ or more
Ambient temperature	0 to + 50°C (No freezing)
Ambient humidity	35 to 85%RH (No condensation)
Weight	350 g or less

\* Refer to the **WEB catalog** and the Operation Manual for details.

## Wiring Example

### Multi-counter CEU5

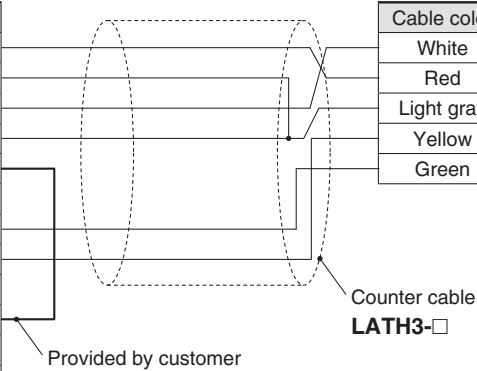
#### Terminal Block

Name	Cable color
A	Red
COM	Black
B	White
COM	Blue
12 VDC	—
GND	—
F.G.	Green
RESET	Yellow
HOLD	—
COM	—
BANK1	—
BANK2	—

### Controller LATC

#### Counter Plug

Cable color	Name
White	PhaseB
Red	PhaseA
Light gray	GND
Yellow	RESET
Green	F.G.



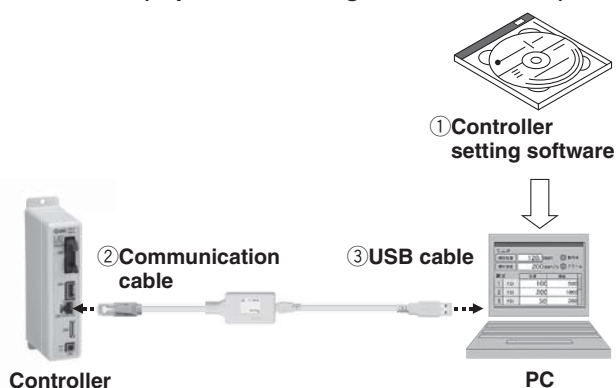
## Options

[Controller setting kit]

[For controller LATCA]

### LATC-W2

- Controller setting kit  
(Japanese and English are available.)



#### Contents

- ① Controller setting software (CD-ROM) LATC-W2-S
- ② Communication cable LEC-W2-C
- ③ USB cable LEC-W2-U

#### Hardware Requirements

**OS** IBM PC/AT compatible machine running Windows®7 (32-bit), Windows®7 (64-bit).

**Communication interface** USB 1.1 or USB 2.0 ports

**Display** XGA (1024 x 768)  
\* Windows®7 is registered trademarks of Microsoft Corporation in the United States.

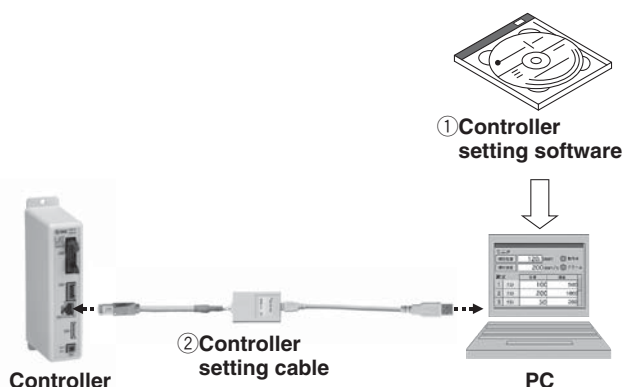
#### Function

- Status display for parallel input signals and manual output of parallel output signals
- Entering of driven actuator
- Select input type (Step data input type/Pulse input type)
- Setting of the step data operating conditions
- Jog, constant speed and distance movements and test operation
- Monitoring of operation status (parallel input/output signals, position, speed and thrust)

[For controller LATC4]

### LATC-W1

- Controller setting kit  
(Japanese and English are available.)



#### Contents

- ① Controller setting software (CD-ROM) LATC-W1-S
- ② Controller setting cable LATC-W1P-020AS  
(Communication cable, Conversion unit, USB cable)

#### Hardware Requirements

**OS** IBM PC/AT compatible machine running Windows®XP (32-bit), Windows®7 (32-bit and 64-bit).

**Communication interface** USB 1.1 or USB 2.0 ports

**Display** XGA (1024 x 768)  
\* Windows®, Windows®XP and Windows®7 are registered trademarks of Microsoft Corporation.

#### Function

- Status display for parallel input signals and manual output of parallel output signals
- Entering of driven actuator
- Setting of the step data operating conditions
- Jog, constant speed and distance movements and test operation
- Monitoring of operation status (parallel input/output signals, position, speed and thrust)





## Series LAT3

# Specific Product Precautions 1

Be sure to read this before handling. Refer to page 906 for Safety Instructions. For Electric Actuator Precautions, refer to pages 907 to 912, or "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smworld.com>

### Design/Selection

#### Warning

1. **Consider possible movements of the actuator in the event of an emergency stop, alarm or power failure.**

If power is not supplied to the product due to an emergency stop or if the SVON signal is turned OFF, in the event of an alarm (when temperature of the Card Motor exceeds 70°C) or at power failure, the table will not be held in place and may be moved by external forces. Design the Card Motor application so that people and equipment will not be injured or damaged by the table movement.

#### Caution

1. **Do not apply a load outside the specifications.**

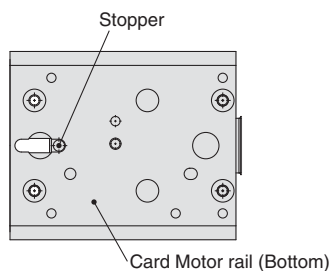
The Card Motor should be fitted for the application based on the maximum work load and allowable moments. If the product is used outside the specifications, the excess load applied to the guide will lead to play in the guide, decrease in accuracy and the life span of the product will be shortened.

2. **Do not use the product in applications where excessive external force or impact is applied to it.**

Otherwise, a failure or malfunction can result.

3. **The Card Motor is equipped with a stopper to prevent the table from coming off and to be resistant to light impacts generated by returning to origin or during transportation.**

Thus, excessive external force or impact may damage the product, so please install a separate external stopper if the operating conditions require.



4. **Strong magnet**

The Card Motor contains a strong rare earth magnet, whose magnetic field may affect the workpiece. Mount the workpiece away from the Card Motor far enough to prevent the magnetic field from affecting the workpiece.

5. **In pushing operation, use thrust setting values within the allowable limits.**

Otherwise, it may cause overheating of the workpiece or the mounting surface.

6. **The flatness of the mounting surface of the table and rail must be 0.02 mm or less.**

Unevenness of a workpiece the Card Motor is mounted to or of the base the Card Motor is mounted onto, can cause play in the guide and an increase in the sliding resistance.

7. **SMC products are not intended for use as instruments for legal metrology.**

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

### Handling

#### Warning

1. **Do not touch the product when it is energized or for a few minutes after it has been de-energized.**

The surface temperature of the Card Motor can increase up to approximately 70°C depending on the operating conditions. Energizing alone may also cause the temperature to increase. Do not touch the Card Motor during operation or when energized to prevent burns or other injuries.

#### Caution

1. **Strong magnet**

The Card Motor contains a strong rare earth magnet. If a magnetic card is brought close to the Card Motor, the card data may get distorted or lost. Do not bring items, which are sensitive to or affected by magnetism close to the product.

2. **Do not operate the Card Motor continuously with an allowable set thrust or more at 100% of duty ratio.**

The Card Motor may overheat due to the heat generated by the Card Motor itself, and a temperature error or malfunction may occur.

3. **Do not hit the stroke ends during operation, except during return to origin and in pushing operation.**

Otherwise, a failure can result.

4. **For pushing operations, set the target position at least 1 mm away from the position where the pushing tool comes into contact with the workpiece.**

Otherwise, the table may hit the workpiece at a speed exceeding the specified pushing speed.

5. **The table and the guide rail are made of special stainless steel, but can rust in an environment where droplets of water adhere to it.**

6. **Do not dent, scratch or cause other damage to the steel ball rolling surface of the table and the rail.**

Otherwise, it will result in play or increased sliding friction.

7. **Positioning accuracy, thrust and measurement accuracy may vary after the Card Motor or the work load have been mounted, depending on the mounting conditions and environment.**

Calibrate them according to the actual application.

8. **Consider mounting a bumper on the pushing surface.**

If impact to the Card Motor should be avoided during pushing operation, we recommend an elastic bumper is attached on the pushing surface.



## Series LAT3

# Specific Product Precautions 2

Be sure to read this before handling. Refer to page 906 for Safety Instructions. For Electric Actuator Precautions, refer to pages 907 to 912, or "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>

### Installation

#### ⚠ Caution

##### 1. Strong magnet

The Card Motor contains a strong rare earth magnet. If magnetized workpieces, tools and metallic parts are brought in the vicinity of the Card Motor, they will be attracted, which could cause injury to operators and damage equipment. Take special care when handling and operating the product.

##### 2. Mount the Card Motor on a base with good cooling performance, for example a metal plate.

If the cooling performance is not good enough, the temperature of the Card Motor will increase and a failure can result.

##### 3. If magnetized parts are mounted on the Card Motor, thrust changes, which may lead to vibration.

Please contact SMC when magnetized parts are mounted on the Card Motor.

##### 4. Do not apply strong impact or an excessive moment to the Card Motor while mounting a workpiece.

If an external force over the allowable moment is applied, it may cause play in the guide or an increase in the sliding resistance.

##### 5. Do not dent, scratch or cause other damage to the table and rail mounting surfaces.

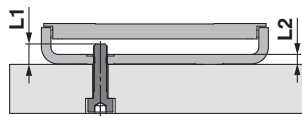
This may cause unevenness in the mounting surface, play in the guide or an increase in the sliding resistance.

##### 6. When mounting the Card Motor, use stainless steel screws with appropriate length and tighten with recommended tightening torque.

If the maximum screw-in depth is exceeded, it may damage the internal components. Using a tightening torque higher than the specified torque may cause a malfunction, and using a lower tightening torque may displace the workpiece or cause it to drop off.

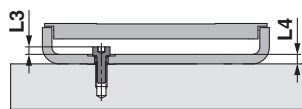
##### 1) Body mounting/Body tapped

Screw size (Stainless steel)	M3 x 0.5
Max. recommended torque [N·m]	0.63
L1 (Max. screw-in depth) [mm]	4.6
L2 (Plate thickness) [mm]	2.1



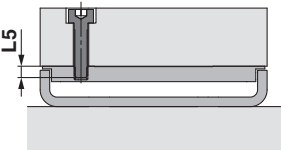
##### 2) Body mounting/Through hole

Screw size (Stainless steel)	M2.5 x 0.45
Max. recommended torque [N·m]	0.36
L3 (Max. screw-in depth) [mm]	2.5
L4 (Plate thickness) [mm]	2.1



##### 3) Workpiece mounting/Top mounting

Screw size (Stainless steel)	M3 x 0.5
Max. recommended torque [N·m]	0.63
L5 (Max. screw-in depth) [mm]	2.5



##### 7. When connecting the cables, avoid applying any stress to the connector from the cable side.

If an external force or vibration is applied to the connector, a failure can result. Do not bend the cable for approximately 20 mm from the connector and fix this part of the cable with a cable fixture.

### Grounding

#### ⚠ Warning

##### 1. Always ground the Card Motor.

##### 2. Use a dedicated grounding.

Use a D-class grounding. (Ground resistance 100 Ω or less)

##### 3. The grounding point should be as close as possible to the actuator, and the ground wires as short as possible.

### Operating Environment

#### ⚠ Caution

##### 1. Do not use the products in an area where they could be exposed to dust, metallic powder, machining chips or splashes of water, oil or chemicals.

Otherwise, a failure or malfunction can result.

##### 2. Do not use the products in a magnetic field.

Otherwise, the ambient magnetic field may affect the motor and a malfunction or failure can result.

##### 3. Do not expose the product to a strong light sources, such as direct sunlight.

The Card Motor uses an optical sensor to detect the position, so if it is exposed to a strong light source such as direct sunlight, a malfunction could result. In such a case, install a light shielding plate such as a cover to shield the sensor from light.

##### 4. Do not use the products in an environment where flammable, explosive or corrosive gases, liquids or other substances are present.

Otherwise, fire, explosion or corrosion can result.

##### 5. Avoid heat radiation from strong heat sources, such as direct sunlight or a hot furnace.

Otherwise, the product can overheat and a failure can result.

##### 6. Do not use the products in an environment with cyclic temperature changes.

Otherwise, a failure can result.

##### 7. Use the products within the operating temperature and humidity range.

### Maintenance

#### ⚠ Caution

##### 1. Perform regular maintenance and inspections.

Confirm that there is no twisting of wires, play in the table or large sliding friction. This may result in a malfunction.

##### 2. Conduct an appropriate functional inspection and test after completed maintenance.

In case of any abnormalities (if the actuator does not move or the equipment does not operate properly, etc.), stop the operation of the system. Otherwise, unexpected malfunction may occur and safety cannot be assured. Conduct a test of the emergency stop to confirm the safety of the equipment.

##### 3. Do not disassemble, modify or repair the product.

##### 4. Maintenance space

Allow sufficient space for maintenance and inspection.





# Series LAT3 Controller and Peripheral Devices/ Specific Product Precautions 1

Be sure to read this before handling. Refer to page 906 for Safety Instructions. For Electric Actuator Precautions, refer to pages 907 to 912, or “Handling Precautions for SMC Products” and the Operation Manual on SMC website, <http://www.smcworld.com>

## Design/Selection

### Warning

- 1. Use the specified voltage.**  
If the applied voltage is higher than the specified voltage, malfunction and damage to the controller may result. If the applied voltage is lower than the specified voltage, there is a possibility that the load cannot be moved due to internal voltage drop. Check the operating voltage prior to start. Also, confirm that the operating voltage does not drop below the specified voltage during operation. If the current is too low, the Card Motor may not be able to generate the maximum force or cause a malfunction.
- 2. Do not use the products outside the specifications.**  
Otherwise, fire, malfunction or damage to the product can result. Check the specifications prior to use.
- 3. Install an emergency stop circuit.**  
Install an emergency stop outside the enclosure in easy reach to the operator so that the operator can stop the system operation immediately and intercept the power supply.
- 4. To prevent danger and damage due to a breakdown or malfunction of these products, which may occur at a certain probability, a backup system should be arranged in advance by using a multiple-layered structure or by making a fail-safe equipment design, etc.**
- 5. If there is a risk of fire or personal injury due to abnormal heat generation, sparking, smoke generated by the product, etc., cut off the power supply from this product and the system immediately.**

## Handling

### Warning

- 1. Never touch the inside of the controller and its peripheral devices.**  
Otherwise, electric shock or failure can result.
- 2. Do not operate or set up this equipment with wet hands.**  
Otherwise, electric shock can result.
- 3. Do not use a product that is damaged or missing any components.**  
Electric shock, fire or injury can result.
- 4. Do not connect the controller to other devices than the Card Motor.**  
Otherwise, it may cause damage to the controller or to the other equipment.
- 5. Be careful not to touch, get caught or hit by the workpiece while the Card Motor is moving.**  
An injury can result.
- 6. Do not connect the power supply or power up the product until it is confirmed that the workpiece can be moved safely within the area that can be reached by the workpiece.**  
Otherwise, the movement of the workpiece may cause an accident.
- 7. Do not touch the product when it is energized and for some time after the power has been disconnected, as it is very hot.**  
Otherwise, it may cause burns due to the high temperature.
- 8. Check the voltage using a tester at least 5 minutes after power-off when performing installation, wiring and maintenance.**  
Otherwise, electric shock, fire or injury can result.
- 9. Static electricity may cause a malfunction or damage the controller. Do not touch the controller while power is supplied to it.**  
Take sufficient safety measures to eliminate static electricity when it is necessary to touch the controller for maintenance.

## Handling

### Caution

- 1. When the Multi-counter is not used, attach the counter plug to the counter connector of the controller.**  
If foreign matter such as metal fragments enters the counter connector, short-circuit may occur.
- 2. Be sure to perform return to origin prior to start.**  
If the origin position is not set, the product will not operate even if the step data is performed.
- 3. The positioning time entered and set in the controller setting software is just a target value. It cannot be guaranteed.**  
The operation may not have been completed even if the set positioning time has passed. In such a case, the BUSY and INP digital output signals can be used to detect when the operation has been completed.
- 4. Set the “Load Mass” value in the controller setting software according to the approximate weight of jigs or workpieces mounted on the Card Motor.**  
If the “Load Mass” value in the controller setting software and the weight of the work load are different, the product may vibrate or the positioning accuracy may be reduced.
- 5. When the load mounted on the Card Motor is small (such as 100 g or less) and the Card Motor has stopped at a target position, depending on the operating conditions the Card Motor may continuously hunt for the target position (vibrate) within the positioning accuracy range.**  
Please contact an SMC sales representative for how to improve it.
- 6. BUSY signal**  
The BUSY signal turns ON when the Card Motor begins to operate, and it turns OFF when the operating speed reaches 2 mm/s or less. However, when the Card Motor operates at a slower speed than 5 mm/s, the BUSY signal may not turn ON at all.
- 7. INP output signal (OUT0)**  
Both in positioning operation and pushing operation, the INP signal will turn ON when the table has reached within the INP output range of the target position.  
In pushing operation, if the table exceeds the target position and moves outside the INP output range, the INP signal will turn OFF again.

Output range of the INP signal (OUT0)	
Model	Output range (mm)
LAT3F-□	±0.05
LAT3-□	±0.3

## Mounting

### Warning

- 1. Install the controller and its peripheral devices on fireproof material.**  
Direct installation on or near flammable material may cause fire.
- 2. Do not install these products in a place subject to vibration and impact.**  
Otherwise, a malfunction or failure can result.
- 3. Do not mount the controller and its peripheral devices on the same base together with a large-sized electromagnetic contactor or no-fuse breaker that generate vibration. Mount them on different base plates, or keep the controller and its peripheral devices away from such vibration supplies.**  
Otherwise, a malfunction can result.
- 4. Install the controller and its peripheral devices on a flat surface.**  
If the mounting surface is not flat or uneven, excessive force may be applied to the housing and other parts resulting in a malfunction.

## Power Supply

### Warning

- 1. Use a power supply with low noise between lines and between power and ground.**  
In cases where noise is high, use an isolation transformer.
- 2. The power supplies should be separated between the controller power and the I/O signal power, and both power supplies must not be of “inrush current limited” type.**  
If the power supply is of “inrush current limited” type, a voltage drop may occur during the acceleration or deceleration of the actuator.



# Series LAT3

## Controller and Peripheral Devices/ Specific Product Precautions 2

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### Power Supply

#### ⚠ Warning

- Take appropriate measures to prevent surges from lightning. Ground the surge absorber for lightning separately from the grounding of the controller and its peripheral devices.

- Use the UL-certified products listed below as direct current power supplies.

(1) Limited voltage current circuit in accordance with UL 508.

A circuit in which power is supplied by secondary coil of an insulated transformer that meets the following conditions

- Maximum voltage (No load): 30 Vrms (42.4 V peak) or less
- Maximum current : ① 8 A or less (including short circuit)  
② Limited by a circuit protector (such as a fuse) with the following ratings

Voltage without load (V peak)	Maximum current rating
0 to 20 [V]	5.0
Over 20 [V] up to 30 [V]	100 Peak voltage

(2) Circuit (of class 2) which is of maximum 30 Vrms (42.4 V peak) or less, with UL 1310 class 2 power supply unit or UL 1585 class 2 transformer.

### Grounding

#### ⚠ Warning

- Make sure the product is grounded to ensure the noise tolerance of the controller.  
Otherwise, it may cause a malfunction, damage, electric shock or fire. Do not share the earth with devices or equipment that generates a strong electromagnetic noise.
- Use a dedicated grounding.  
Use a D-class grounding. (Ground resistance 100 Ω or less)
- The grounding point should be as close as possible to the controller, and the ground wires as short as possible.
- In the unlikely event that malfunction is caused by the ground, it may be disconnected.

### Wiring

#### ⚠ Warning

- Preparation for wiring  
Turn the power supply off before wiring or plugging and unplugging of connectors. Mount a protective cover on the terminal block after the wires have been connected.
- Do not route the digital I/O signal and power cables together.  
Malfunctions stemming from noise may occur if the signal line and output lines are routed together.
- Confirm proper wiring before turning the power on.  
Incorrect wiring will lead to malfunction or may damage the controller or its peripheral devices. Confirm that there is no mis-wiring before turning the power on.
- Reserve enough space for the routing of the cables  
If the cables are forced into unreasonable positions, it may damage the cables and connectors, which may lead to misconnection and result in a malfunction. Avoid bending the cables in sharp angles close to the connectors or where they enter the product. Fix the cable as close as possible to the connectors so that mechanical stress cannot be applied to the connectors.

### Operating Environment

#### ⚠ Caution

- Do not use the products in an area where they could be exposed to dust, metallic powder, machining chips or splashes of water, oil or chemicals.  
Otherwise, a failure or malfunction can result.
- Do not use the products in a magnetic field.  
Otherwise, a malfunction or failure can result.
- Do not use the products in an environment where flammable, explosive or corrosive gases, liquids or other substances are present.  
Otherwise, fire, explosion or corrosion can result.
- Avoid heat radiation from strong heat sources, such as direct sunlight or a hot furnace.  
Otherwise, it will cause a failure to the controller or its peripheral devices.
- Do not use the products in an environment with cyclic temperature changes.  
Otherwise, it will cause a failure to the controller or its peripheral devices.
- Do not use the products in an environment where surges are generated.  
Devices (solenoid type lifters, high frequency induction furnaces, motors, etc.) that generate a large amount of surge around the product may lead to deterioration or damage to the internal circuits of the products. Avoid supplies of surge generation and crossed lines.
- The Card Motor and the controller are not immune to lightning strikes.
- Do not install these products in a place subject to vibration and impact.  
Otherwise, a malfunction or failure can result.

### Maintenance

#### ⚠ Warning

- Perform maintenance checks periodically.  
Confirm wiring and screws are not loose. Loose screws or wires may cause unexpected malfunction.
- Conduct an appropriate functional inspection and test after completed maintenance.  
In case of any abnormalities (if the actuator does not move or the equipment does not operate properly, etc.), stop the operation of the system. Otherwise, unexpected malfunction may occur and safety cannot be assured. Conduct a test of the emergency stop to confirm the safety of the equipment.
- Do not disassemble, modify or repair the controller or its peripheral devices.
- Do not put anything conductive or flammable inside the controller.  
Otherwise, fire can result.
- Do not conduct an insulation resistance test or insulation withstand voltage test.

#### ⚠ Caution

- Reserve sufficient space for maintenance.  
Design the system so that it allows required space for maintenance.

LEFS  
LEFB

LEJS  
LEJB

LEL

LEM

LEY  
LEYG

LES  
LESH

LEPY  
LEPS

LER

LEH

LEY-X5

11-LEFS  
11-LEJS

25A-

LEC

LECS

LECS-T

LECYM  
LECYU

Motorless

LAT3